

SERVICE  
MANUAL

CD-94

For Service Manuals  
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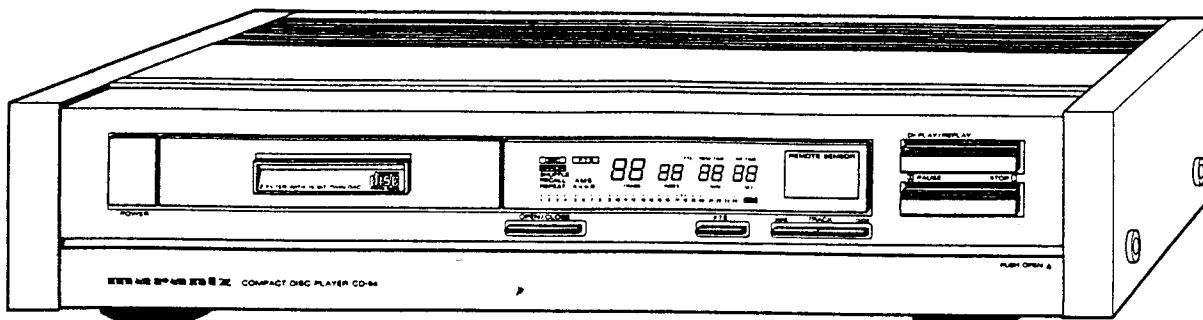
**marantz®**

model CD-94

*Compact Disc Player*

THE QUALITY OF  
THIS PAGE IS  
THE BEST THAT  
IS AVAILABLE

## MODEL CD-94 COMPACT DISC PLAYER



### INTRODUCTION

This service manual was prepared for use by Authorized Warranty Stations and contains service information for the Marantz Model CD-94 Compact Disc Player.

Service information and voltage data included in this manual are intended for use by knowledgeable and experienced personnel only. All instructions should be read carefully. No attempt should be made to proceed without a good understanding of circuitry operation.

The parts list furnishes complete ordering information. Most replacement parts should be ordered from the Marantz Company. However, a simple description is included for parts which can be obtained locally.

For Service Manuals Contact  
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### How to use this service manual

- The "Common parts" which Marantz Japan, Inc. has established are eliminated from this service manual.
- These "Common parts" are applied to all models in the service manuals arranged and issued by MJI.
- To indicate clearly the common parts in the schematic diagram, a line is drawn above or under the Ref. Desig. No. of applicable parts.
- "Common parts" can be supplied from the Marantz service center as ever.  
In case of ordering, please establish the parts number of 10 figures following the procedure mentioned in this service manual "How to establish the parts number for common parts".

#### (NOTE)

When you order parts to the Marantz parts center, please take notice of the following points.

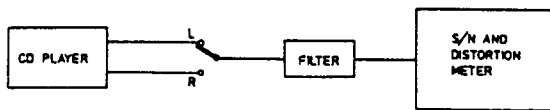
- 1) Please correctly write the parts number of 10 figures following the rule.
- 2) Since ordering parts by the Ref. Desig. No. or ratings indicated in the schematic diagram does not satisfy the above conditions, the Marantz parts supply system does not work properly.

As this case is apt to cause a trouble, please pay attention to it.

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## ELECTRICAL MEASUREMENTS AND ADJUSTMENTS

### Specification measurement



To measure the specification use can be made of audio test disc 4822 397 30085.

Use a 7th order filter, e.g. 4822 395 30204 (see Figure), to measure:

- Total harmonic distortion (THD).
- Intermodulation distortion.
- Signal-to-noise (S/N).

### Laser power supply (POS. VOLT. SH.)

For check and preliminary adjustment of the laser supply see service manual C.D.M.-1.

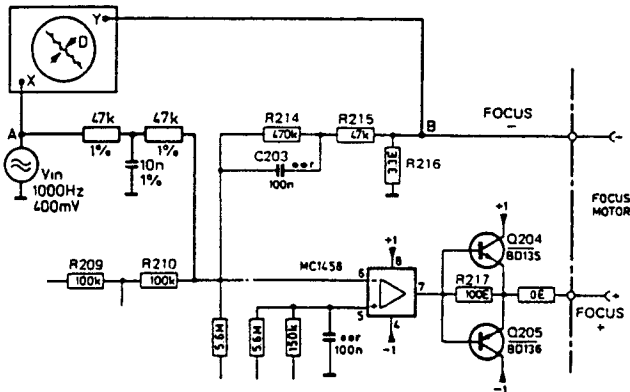
### Adjusting the laser supply

Play track 1 of test disc 4822 397 300096 (disc without defects).

Connect a DC voltmeter across resistor R309 on the servo PCB (= on emitter of transistor Q315 and ground).

Adjust the laser power supply with resistor 3180 until the voltage across resistor R309 is  $575 \pm 75$  mV.

### Adjusting the focus bandwidth



Make a measuring arrangement according to the figure.

Play track 1 of test disc 4822 397 30096 (disc without defects).

Adjust trimming resistor 3158 on PRE. AMPL + LASER PCB for a  $180^\circ$  phase difference between signals A and B. This corresponds with a minimum distance D in the Lissajous pattern.

R=47 k $\Omega$  - 1% 5322 116 54671

C=10 nF -1% 5322 121 54154

### Check of the AGC and offset circuits

(See SERVO PCB)

Play track 1 of test disc 4822 397 80096 (Disc without defects).

The voltage between pin 7 of IC Q303 (4/4) and  $\perp$  should be  $-4 \text{ V} \pm 2 \text{ V}$ .

The voltage between pin 8 of IC Q302 (2/4) and  $\perp$  should be  $0 \text{ V} \pm 2 \text{ V}$ .

## INITIATION OF THE SERVICING PROGRAMME OF THE $\mu\text{P}$

### — Servicing position "0"

Simultaneously depress the STOP, PLAY and SEARCH  $\triangleright\triangleright$  buttons. Keep these three buttons depressed while the mains voltage is switched on.

This is the STAND-BY mode, "0" appears on the display.

In this state it is possible to move the arm by means of the SEARCH FORW and SEARCH REV keys with a minimum torque to the outside and the inside resp.

This enables a check of the free motion of the arm across the disc.

### — Servicing position "1"

From servicing position "0" the player can be brought in servicing position "1" by depressing the NEXT key.

In this state the laser emits light and the objective starts to focus. When the focal point has been reached, "1" appears on the display.

When no disc has been inserted the objective goes 16 x to and fro. Then the player reassumes servicing position "0".

As in servicing position "0" the arm can be moved across the diameter of the disc by means of the SEARCH FORW and SEARCH REV keys.

### — Servicing position "2"

To be reached by depressing the NEXT key after servicing position "1" has been reached.

### The turntable motor starts to run

On the display appears "2".

In preparation of the transition to servicing position "3" the arm is sent to the centre of the disc.

### — Servicing position "3"

To be reached by depressing the NEXT key after servicing position "2" has been reached.

**The radial control is switched on.** The subcode information is ignored. MUSB is high so that the music information is released.

On the display appears "3".

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(Dependent on the length of the lead-in track music will be reproduced after approx 1 min.)

In this state it is possible to move the arm by means of the SEARCH FORW and the SEARCH REV keys to the outside and to the inside resp. Now the motion is controlled by the  $\mu$  and the arm moves by steps of 64 tracks as long as the key is depressed.

If one of the servicing positions 1, 2 or 3 is disturbed (e.g. braking or removing the disc) the player re-assumes servicing position "0".

The servicing programme can be left by switching the mains switch (POWER ON/OFF) off and on. (Hardware reset).

## FAULTFINDING METHOD

### Preface

In course of the development of the troubleshooting guide for the Compact Disc it has become clear that a different approach from the one applied so far was required.

For, it is no longer possible to use the classic strategy, i.e. basing the troubleshooting method on a number of possible faults in the unit.

Practice has shown that a certain fault, with the associated symptom, can have a wide variety of causes. The reason is that this player incorporates a number of feedback loop configurations—which, moreover, might affect each other—and this impedes the obvious measurements.

The method below divides the player from diagram point of view into nine clearly distinguishable sub-groups and by performing some measurements, the sub-group being in failure can be isolated. Later the defective circuit can be further examined according to the method given.

## PRACTICAL HINTS

### Test discs

It is important to handle the test discs with great care. For, the troubles (black dots, fingerprints, etc.) are exclusively and unambiguously positioned.

Damage can cause additional drop-outs etc. and as a result the conscious fault on this disc is no longer exclusive.

In that case it is no longer possible to check e.g. whether the track detector is working correctly.

### Measurements on op-amps

In the electronic circuits of the servo systems op-amps are frequently being applied. These op-amps can be used as amplifiers, as filters, as investors, as buffers, etc.

In those cases where feedback is applied in one way or the other, the voltage difference at the differential inputs inclines to zero. This applies both to DC

and to AC.

The cause can be traced back to the properties of an ideal op-amp ( $Z_i=\infty$ ;  $G=\infty$ ;  $Z_o=0$ ).

In practice this means that it is nearly impossible to perform measurements on the inverting and non-inverting inputs of op-amps if one input is directly connected to ground.

In those cases only the output signal will be measurable.

That is why in most cases no AC voltages can be given to the inputs.

The DC voltages at the inputs are equal.

### Stimulating with "0" and "1"

In the troubleshooting method certain pins should in a number of cases be connected\*to ground or be connected to the power supply voltage.

This way of acting offers the possibility to overrule certain circuits and to stimulate others.

In this way the diagnose time can be reduced.

In a number of cases the relevant pins appear to be **op-amp outputs**.

In this respect it should be mentioned that the outputs of the used op-amps are short-circuit protected.

This implies that the output of an op-amp can be made low (= usually ground potential) without consequences.

On the other hand should be pointed out that it is **not allowed** to connect the output of an op-amp directly to the **power supply voltage**.

**I/Os of microprocessors** should not be connected directly to power supply voltage.

These I/Os are allowed to be brought to "0" in case this is mentioned explicitly.

### Selection of ground point

It is very important to select a ground point as close as possible to the test point.

### Conditions for injecting

— It should be pointed out that injection of levels or signals from a strange source is **never** allowed to occur when the power supply voltage is lacking in the circuit in question.

— Naturally, the injected level is never allowed to exceed the power supply voltage of the circuit in question.

### Continuous burning of the laser

— Disconnect plug J203 on the servo PCB and connect pin J203-9 (laser) of the cable connector to ground.

Now the focus loop and the radial loop are interrupted as well:

J203-7 (RE1 = Radial Error 1), J203-8 (RE2 = Radial Error 2) and J203-10 (FE = Focus Error).

The laser also burns continuously when the set is in service loop 2.

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### Irregular working of the display

Irregular working of the display when the set is opened and playing, might have been caused by incidental body effect in the region of the crystal oscillators.

Switching "off" and "on" of the mains voltage will eliminate this effect.

### Indication of checkpoint

In the circuit diagram the checkpoints have been given a serial number (e.g. ①), to which the troubleshooting method will refer.

For oscillograms, amplitudes, time bases and position of set, see tables of checkpoints.

### GENERAL CHECKPOINTS

In the detailed troubleshooting method following below a number of general conditions, required for proper functioning of the player, will **not** be repeated. Before starting the detailed troubleshooting method these general points should be checked.

- a. Ensure that disc and objective are clean (remove dust, fingerprints, etc.) and use undamaged discs.
- b. Convince yourself of the presence of the clock frequencies, viz:
  - 12 MHz for  $\mu$ P servo (pin 18)
  - 11.2896 MHz for FILTER-B IC (pin 19)
  - 2.82–5.64 MHz for free-running PLL circuit on the DECODER-A IC (pin 27)
  - 3 MHz for control and display  $\mu$ P (pin 33).
- c. Check whether all power supply voltages are present and have the correct level. See PCB drawings.
- d. Check whether the two mutes (KILL and  $\overline{\text{MUSB}}$ ) are inactive so that data are nowhere interrupted. This should go high about 2 seconds after the mains voltage is switched on.  $\overline{\text{MUSB}}$ =pin 23 of the FILTER-B IC on the decoder PCB. Normally this pin is high during play and low during search.

### DETAILED TROUBLESHOOTING METHOD

A number of quick and efficient checks immediately give a definite answer on poorly functioning sections of the player.

To check the servo systems four service loops have been built in  $\mu$ P Q271.

Before calling in service loops, it should be checked (position power on) whether the bus (clock, data: pin 17 and 10 or 11 of  $\mu$ P Q271 resp.) is free. In other words, checking whether these lines do not have a short circuit to ground or supply voltage (level low or "high"). In such a case the buttons cannot be operated.

For troubleshooting the step-by-step method below is followed.

### First step (with disc on turntable)

#### Bring the player in service loop 1 or 2

If one of the conditions for service loop 1 or 2 is not met, the questions below should be answered positively **in the sequence given**.

In practice this means that when one question has been answered positively, all the preceding circuits, to which the questions refer, are functioning well.

*Example:* if the eye pattern is present, we may conclude that the laser is working, the laser is in focus and that the turntable motor is running.

#### Note:

In some situations, certain faults in the radial servo circuit affect the focus servo circuit (e.g. if supply voltage + 1 of IC Q301 in the radial circuit fails, the focus coil starts oscillating).

To determine if this situation exists, connect point ④ on the servo PCB to ground.

In this way, the influence of the radial servo circuit on the focus servo circuit can be eliminated.

- A. Is the laser giving light?  
(Test method: see sub A)
- B. Is the angle disc-light pin within the tolerance, i.e.  $90^\circ \pm 0.5^\circ$ ?  
(Test method: see description mentioned in chapter "Mechanical measurements and adjustments" of the C.D.M. manual).
- C. Is the laser giving sufficient light?  
(Test method: see sub C).
- D. Does the objective come in focus?  
(Test method: see sub D).
- E. Is the turntable motor running and, if so, is it running at the correct speed?  
(Test method: see sub E).

If the answers to questions 1 or 2 through E are positive, it should be possible to bring the player in service loop 1 or 2.

### Second step (with disc on turntable)

#### Bring the player in service loop 3.

This means that the eye pattern on point ⑤ (on the decoder PCB has to be stable, while MSC on point ① on the servo PCB has to be more stable too).

(Test method: see DECODER-A IC)

**Note that the set is not only tracking a song in loop 3, but also playing the song, provided the digital circuit is working (however music cannot be hard).**

If this does not work, return to service loop 2 and answer the questions below positively in the sequence given.

- F. Are  $\overline{\text{DO}}$  and HFL detectors functioning?  
(test method: see sub F)
- G. Is track detector functioning?  
(test method: see sub G)

H. Is the radial control functioning properly?  
(test method: see sub H)

If the answers to questions F, G and H are positive, it should be possible to bring the player in service loop 3.

### Third step (with disc on turntable)

**Note that the set is not only tracking a song in loop 3, but also playing the song, provided the digital circuit is working (music cannot be heard).**

If this does not work, return to service loop 3, and answer the question below positively.

I. Is TL functioning, i.e. polarity of RE?  
(test method: see sub I)

J. Is information transmission subcode functioning?  
(test method: see DECODER-AIC)

Check the Q-channel signals.

If the answers to questions I and J are positive, it should be possible to bring the player in the Play mode.

### Fourth step (with disc on turntable)

**If no music is heard in position "play" or service loop 3 answer the last question.**

K. Is digital decoder circuit functioning according to specification (test method: see II. FILTER-B IC and V. KILL CIRCUIT)

Sub. A. IS THE LASER GIVING LIGHT?

#### Test method

Bring the player in service loop 1 without placing a disc on the turntable. Now the laser is giving light for an unlimited period of time.

Another method for which the laser gives light during an unlimited period of time and the objective is standing still, is disconnecting plug J203 on the servo PCB and connecting point J203-9 of the cable connector to ground.

In case of power-on the laser should burn. This is checked with the aid of a light-sensitive component which is slightly screened from ambient light.

Hereafter follow some examples:

a. Connect photosensitive diode type BPW4, code number 4822 12032108, with correct polarity to an analogue multimeter (e.g. PM2412) at range 10 k $\Omega$ .

If the laser is burning, the meter will give virtually full scale deflection.

b. Connect LDR, code number 4822 116 10002, to digital multimeter PM2517E.

If the laser is burning, the resistance will drop to approx. 8 k $\Omega$ .

If the laser is not giving any light, proceed to Annex 1.

Sub. C. IS THE LASER GIVING SUFFICIENT LIGHT?

#### Test method (Test points on Pre-amp PCB)

— Interrupt the collector of Q203 on the servo PCB or ground-the-side of electrolytic capacitor C201. Disconnect plug J203 on the servo PCB and connect pin **J203-9 (laser)** of the cable connector to ground.

Now the laser should continue to give light while FE, RE1 and RE2 are interrupted.

- Place disc on turntable and switch power on.
- Directly inject with AF generator ( $Z_i \leq 600$  Ohms) to test point  $\diamond$  FE a sine-wave signal between 25 and 60 Hz (exact frequency is player-dependent) and 2V<sub>pp</sub>.
- Select such a frequency that the monitor diodes of the light pin give output signals as indicated on test points  $\diamond$  5,  $\diamond$  6,  $\diamond$  7 and  $\diamond$  8. Amplitude 40-80 mV.
- If the amplitude is not sufficient, proceed to Annex 1.

Sub. D. IS THE OBJECTIVE COMING INTO FOCUS?

#### Test method

##### ● No disc on turntable

Switch power on and actuate Play button.

Now the arm should move inwards. Immediately after that the objective should move two times up-and downwards (this happens during searching of the focusing point).

After this the action will stop.

These actions are software-controlled from the servo  $\mu$ P. If this is not working, check  $\mu$ P servo, end stage focus circuit or focus coil.

##### ● With disc on turntable

*Quick test procedure:*

For a rough check on the working of the focus circuit, proceed as follows:

- place disc on turntable.
- set player in service loop 1.
- remove disc from turntable.
- now examine if the objective focuses by bringing a reflective object (e.g. mirror) above it.

*Detailed test procedure*

- Check **Q203** (on servo PCB) as follows:  
Check whether FN becomes, with each passage of the nominal focusing **low for a short period of time**. Only when focusing point FN has been found, FE will be released via Q203 (base will become negative).  
Check whether base of Q202 is driven low from servo  $\mu$ P (= FCO). If not, check servo  $\mu$ P.  
If so, proceed.
- Test focusing circuit as follows:  
Interrupt the collector of Q203 on the servo PCB and disconnect **plug J203** on the servo PCB. Con-

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nect pin J203-9 (laser) of the cable connector to ground.

Now the laser is burning continuously, FE has been released and the focus loop has been interrupted at test point ① (=FE) on servo PCB.

### Testing of circuit, between test point ① and focusing coil

(Test points on servo PCB)

- Directly inject a sine-wave signal of 10 Hz,  $2V_{pp}$ , to test point ① by means of an AF generator ( $Z_i \leq 600 \Omega$ ).
- Check visually whether focusing coil "--" and thus objective too "--" responds.
- Check whether this voltage is  $0.6 V_{pp}$  on test point ②.
- Check whether this voltage is  $6 V_{pp}$  on test point ③.
- Check whether this voltage is  $5 V_{pp}$  on test point ④.

### Testing the subchassis (Test points on Pre Amp PCB, injection point on servo PCB)

- Place a disc on the turntable.
- Directly inject to test point ① a sine-wave signal between 25 Hz and 60 Hz at  $2 V_{pp}$  by means of an AF generator ( $Z_i \leq 600 \Omega$ ). The exact frequency is player-dependent.
- Select such a frequency that the monitor diodes of the light pin give output signals as indicated on test points ⑤, ⑥, ⑦ and ⑧.
- Check test points ⑨, ⑩, ⑪ and ⑫.
- Check test point ⑬.
- Check test point ⑭.

Is the same as signal on test point ⑬ but amplitude is dependent on position of potentiometer 3138.

If all the checks are positive, close focus loop (insert plug J203). Now the focusing circuit should be able to operate. Reconnect transistor Q203.

It should be noted here that the amplitudes on test points ⑤ through ⑬ are slightly dependent on the characteristic of the monitor diodes.

Sub. E. IS TURNTABLE MOTOR RUNNING AND, IF SO, IS IT RUNNING AT THE CORRECT SPEED?

### Test method (Test points on servo PCB)

- Place disc on turntable and bring set in service loop 2.
- If focusing point is found, check whether FCO is low on point ⑮.
- If not, check focus circuit sub D.  
If so, proceed.
- Now only power on, disconnect plug J201 on the servo PCB and check MSC=point ⑯ of cable connector J201 or point ⑰ on the decoder PCB.

If not, check Decoder-A IC (Q501) circuit.  
If so, proceed.

- Reconnect plug J201, disconnect plug 15 on the preamplifier PCB and inject a DC signal to the cable connector of the motor or directly to the turntable motor.

The turntable motor should be running now.

(A DC voltage of 2,5 V approximately corresponds with the rpm during scanning of the innermost tracks).

In this condition the player should be brought in service loop 2 (depress Stop button while mains voltage is switched on).

If  $DC < 2.5 V$  Figure G should be visible on test point ⑰ (servo PCB).

If  $DC > 2.5 V$  Figure H should be visible on test point ⑰.

If so, check turntable control circuit (circuit from point ⑰ to turntable motor).

If not, check whether MSC is released by means of SSM at pin 16 of IC Q271.

This connecting plug J201 on the servo PCB and measure on pin 12 of cable connector J201.

If MSC is working now, check circuit around IC Q271.

- Take player out of service loop 2, depress Power-on button and then Play button and check eye pattern on point ⑱ (on decoder PCB).

To stabilize the eye pattern, bring light pin above tracks by hand, or by briefly (5 s) depressing Fast Forward button.

If eye pattern not point ⑱ is not present or unstable, check RF pre amplifier (see Annex IV).

- If eye pattern is correct, proceed.

- Check whether point ⑲ (=HFLS) on the servo PCB is correct in service loop 2 (see Figure Y). If not, check HFLS detector circuit (is circuit between point ⑳ and ㉑). If so, proceed.

Take player out of service loop 2 by depressing the power button.

- Check locking-in of PLL circuit of Decoder-A IC. (See CEFM signal pin 27: point ㉒)

If PLL is locking-in, proceed.

- Check timing signals on output of Decoder-A IC as indicated in "DECODER-A IC".

Is the digital decoder circuit functioning according to specification? If timing signals are correct, proceed.

- If MSC is still not functioning properly, replace the relevant specific digital IC according to the trial and error method with the aid of service IC box.

- MSC has to be present now.

For Service Manuals Contact  
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Sub. F. ARE THE  $\overline{DO}$  and  $\overline{HFLS}$  DETECTORS FUNCTIONING?

**Test method** (Test points on servo PCB)

— Starting point is:

- $\overline{HFLS} = 1$  when spot is exactly on track
- $\overline{HFLS} = 0$  between tracks (e.g. during track jumping)
- $\overline{DO} = 0$ , or  $\overline{DO} = 1$  in case of drop-out
- $\overline{DO} = 1$ , or  $\overline{DO} = 0$  when there is no drop-out.

**Approximative method**

(applicable in service loop 2)

- Place disc on turntable.
- Bring player in service loop 2.
- Check whether  $\overline{DO}$  (test point 57) is not continuously "high". Normally test point 57 is "low", however small spikes of approximately 100mV are present in case of scratches on the disc.
- Check  $\overline{HFLS}$  (test point 55).

**Precise method**

(can be checked in playing set only)

- Place test disc 5A on turntable. Switch power on and depress Play button.
- Select track no. 10: Check point 55.  $\overline{HFLS}$  pulses should be present.
- Select track no. 15: Check point 56.  $\overline{DO}$  pulses should be present. With this track the  $\overline{HFLS}$  pulses on point 55 should also be present.
- In case of track jumping  $\overline{HFLS}$  pulses are always present on point 55.

Sub. G. IS TRACK DETECTOR FUNCTIONING WELL?

**Test method** (Test points on servo PCB)

**Switch off the offset circuit:**

Loosen resistor 3315 (at the side where it is in contact with pin 8 of IC Q302).

Mount a 47 k $\Omega$  trimming potentiometer between +1 and -1 supply voltage (for example between pins 4 and 11 of IC Q302). Connect the wiper of the trimming potentiometer to the loose side of resistor 3315.

- Place a disc on the turntable.
- Bring the set in service loop 2.
- Adjust the signal on test point 21 symmetrically round 0V by means of the external 47 k $\Omega$  trimming potentiometer. The amplitude of the signal may change during this adjustment.
- Measure F.S on point 36. Here too the frequency variation depends on the eccentricity of the disc.
- Check point 60.
- Check point 61. Signal cannot be triggered.
- Check point 62.
- Switch the offset circuit on again.

Sub. H. IS THE RADIAL CONTROL FUNCTIONING PROPERLY?

**Attention: The offset circuit (d-multiplier) and the AGC circuit (k-multiplier) are correction circuits. This means that under optimal conditions (new disc, minimum tolerances of components) the set may be working properly even if a fault is preset in offset or AGC circuit.**

**Test method** (Testpoints on servo PCB)

- Place disc on turntable.
- Switch off AGC circuit (k-multiplier) and switch off offset circuit (d-multiplier).

*Method:*

Switching off AGC circuit: interconnect points 5 and 6 of IC Q309.

- Place a disc on the turntable.
- Bring the set in service loop 2.
- Adjust the signal on test point 21 symmetrically round 0V by means of the external 47 k $\Omega$  trimming pot. The amplitude of the signal may change during this adjustment.
- c. Bring set in service loop 3. At this moment there is a high probability that the set is working. If so, check d and k factor (see Annexes II and III). If not, proceed.
- d. Bring set in service loop 2 and check signal on point 21. The AC-component has to be 12-14 V symmetrically, around a DC level of zero volt. If this is correct, proceed to e). If this is not correct check following testpoints:
  - 22, 23: value should be 0.7 V<sub>pp</sub>
  - 24: value should be 0.2 V<sub>pp</sub>
  - 25: value should be 0.25 V<sub>pp</sub>
  - 26: value should be 20 mV<sub>pp</sub>
  - 27, 28: value should be 800 mV<sub>pp</sub>
- Note:*  
The frequency variation strongly depends on the eccentricity of the disc. If points 22 + 23 are OK, check point 21 again. If 21 is OK, proceed.
- e. Check point 29 (is RE + 650 Hz). Value should be V<sub>pp</sub> If so, proceed. When the set is in the normal stand-by position 650 Hz at 300 mV is present on point 29.
- f. To check radial output stage, do not use a disc, only power on. Inject on points 30 and 31 respectively a sine-wave signal of 8 to 10 Hz 3 V<sub>pp</sub>. Then the radial motor will go back and forth.

At this moment radial tracking must be possible in service loop 3.

- Switch the AGC circuit on again. If the original fault symptom is still present proceed



to Annex III:

Check of the k-factor.

— Switch the offset circuit on again.

If the original fault symptom is still present, proceed to Annex II:

Check of the d-factor.

Sub. I. IS INT FUNCTIONING. O.E. POLARITY OF RE?  
(Measure points on servo PCB)

### Test method

Bring player in service loop 3 and measure INT on pin 12 of  $\mu$ P servo IC Q271.

A square-wave voltage (0-5V) should be measured on this pin. As a result of the frequency variation this square-wave is hard to trigger.

### I DECODER-A IC

#### ● Check the MC signal (pin 17; test point 67)

— In stand-by mode, the MC signal (Motor Control) corresponds to the figure below.

Note:

The repetition time of the MC signals is 11.3  $\mu$ sec.

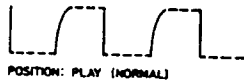
— Place a disc on the turntable.

— In position PLAY or SERVICE POSITION 3, the MC signal corresponds to the figure below.

Note:

During start-up the duty cycle is 98%, then the duty cycle of the signal becomes about 50%.

See also Service Manual CDM-1: "Check of the motor control".



#### ● Check the HF signal on test point 65 (eye pattern)

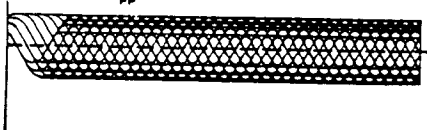
— Place a disc on the turntable.

— The HF signal should be present and be stable in the PLAY mode and in: SERVICE POSITION 3 after the run-in track has been read.

— In SERVICE POSITION 2 and during reading of the lead-in track the HF signal is not stable.

Position of oscilloscope 0.5  $\mu$ s/DIV.

Amplitude  $\approx 1.5 V_{pp}$



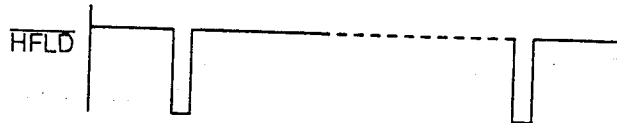
#### ● Check the HFLD signal on test point 68

— Place a disc on the turntable.

— In the PLAY mode and in SERVICE POSITION 3 the HFLD signal is "high"; however, minor pulses may be present and in cause of disorders on the disc.

— In SERVICE POSITION 2 and during playback of track no. 15 of test disc 5A HFLD pulses are visible.

Position of the oscilloscope 5 ms/DIV



#### ● Check if the MUTE signal (pin 11; test point 67) is "high"

When Filter-B IC is applied, the MUTE input will not be used.

#### ● Check the CEFM signal (pin 27; test point 68)

— Place a disc on the turntable.

— In stand-by mode (only the main switch is depressed), the frequency lies between 2.82 MHz and 5.64 MHz.

— In the position PLAY and SERVICE POSITIONS 2 and 3, the frequency is 4.32 MHz.

#### ● Check the Xin signal (pin 19; test point 69)

— The Xin frequency is 11.2896 MHz.

— If this frequency deviates, check test point 70; Xout signal, on Filter-B IC.

This frequency should also be 11.2896 MHz.

#### ● Check the timing signals meant for Filter-B IC

— Place a disc on the turntable.

— Select one of the following positions:

SERVICE POSITION 2 or 3, or position PLAY.

— Trigger the oscilloscope with the WSAB signal (test point 67, pin 39).

— Check signals:

WSAB at test point 67 (pin 39)

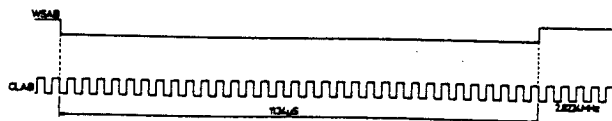
(Word Select from Decoder-A to Filter-B)

CLAB at test point 68 (pin 38)

(Clock from Decoder-A to Filter-B)

and their interrelation.

— There must be activity at test point 69 (pin 37), DAAB signal (DATA from Decoder-A to Filter-B).



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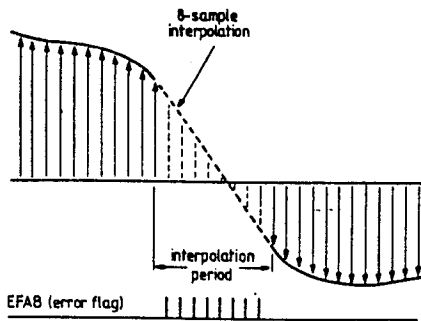
M7180

● Check the EFAB signal (Error Flag from Decoder-A to Filter-B) at test point  $\diamond 74$  (pin 36)

- Place test disc 5A on the turntable.
- During playback, EFAB pulses should be present at test point  $\diamond 74$  for soft braking of the disc and during fast search (F.Forward, F.Reverse).

*Note:*

Filter-B IC is capable of interpolating linearly 8 successive EFAB pulses.



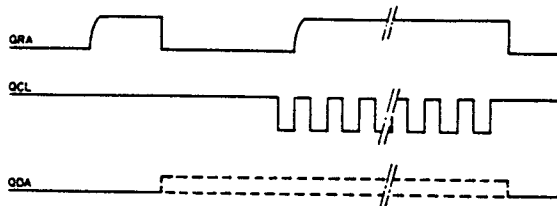
● Check the Q-channel signals

- Place a disc on the turntable.
- Select one of the following positions: SERVICE POSITION 3 or position PLAY.
- Trigger on the QRA signal (Q-channel Request Acknowledge) test point  $\diamond 5$ ; pin 30.
- Check signals QRA at test point  $\diamond 5$  (pin 30).  
QCL at test point  $\diamond 5$  (pin 31).  
(Q-channel-clock) and their interrelation.
- There should then be activity at test point  $\diamond 77$  (pin 29) QDA (Q-channel Data).

*Note:*

The QRA request is initiated by decoder  $\mu P$  (QRA "high"). Then Decoder-A answers this request (QRA goes "low"). With the next leading clock pulse (QCL) the QRA signal is rendered "high" again by the decoder  $\mu P$ .

As soon as the decoder  $\mu P$  has taken in enough information via QDA, QRA will go low again. That is why the QRA times vary each time.



● Check the  $\overline{SSM}$  signal (test point  $\diamond 78$ ; pin 33) = Start-Stop turntable motor

- Motor start pulse when test point  $\diamond 78$  is "high" for  $\geq 0.2$  sec.
- Motor start pulse when test point  $\diamond 78$  is "low" for  $\geq 0.2$  sec.

*Note:*

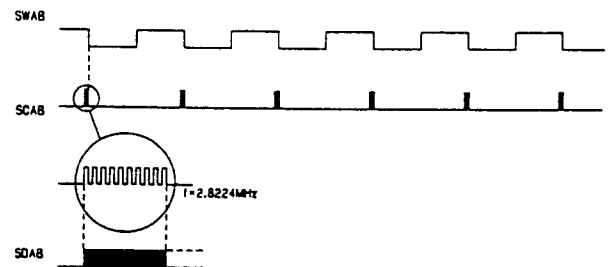
After the motor start pulse, SWAB information (Subcoding Word clock) will become visible at this point. The period time of that signals is 136  $\mu$ sec.

● Check the subcode clock signals

- Place a disc on the turntable.
- Select one of the following positions: SERVICE POSITION 3 or position PLAY.
- Trigger the oscilloscope with the SWAB signal at test point  $\diamond 78$ .
- Check the following signals:  
SWAB at test point  $\diamond 78$ ; pin 33  
SCAB at test point  $\diamond 79$ ; pin 35 (Subcode Clock from Decoder-A to Filter B)  
SDAB at test point  $\diamond 80$ ; pin 34 (Subcode Data from Decoder-A to Filter B) and their interrelations.

*Note:*

While the burst of 10 clock pulses, appear on SCAB the Q-channel information is transferred on SDAB. Hereafter the P-bit indication follows. The P-bit "high" between two bursts of 10 clock pulses in case of pause indication and "low" in case of music indication.



● Check the  $\overline{CRI}$  signal

The  $\overline{CRI}$  is "low" in case of track jumping. Player in position SEARCH.

● Check the  $\overline{DEEM}$  signal (test point  $\diamond 84$ ; pin 32)

- Place test disc 5 on the turntable.
- During playback of track no. 14 (recorded without PRE-EMPHASIS), the  $\overline{DEEM}$  signal should be "low".
- During playback of track no. 15 (recorded with PRE-EMPHASIS), the  $\overline{DEEM}$  signal should be "high".

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II FILTER-B IC

● Check the signals between Decoder-A IC and Filter-B IC

See sub. "I Decoder-A IC".

- Check the X IN signal (test points 69 and 70)
- Check the timing signals meant for Filter B (WSAB, CLAB, DAAB signals; test points 71, 72 and 73).
- Check the EFAB signal (test point 74)
- Check the subcode clock signals (SWAB, SCAB, SDAB signals; test points 78, 79 and 80).

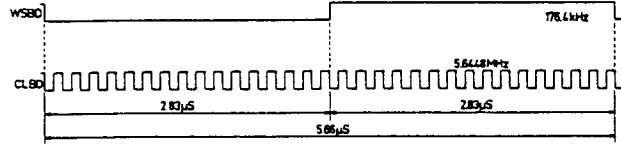
● Check the timing signals between Filter-B IC and DAC IC

- Place disc on the turntable.
- Select one of the following positions: SERVICE POSITION 3 or position PLAY.
- Trigger the oscilloscope with the WSBD signal (Word Select from Filter B to DAC) test point 85 (pin 18).

Check the following signals:

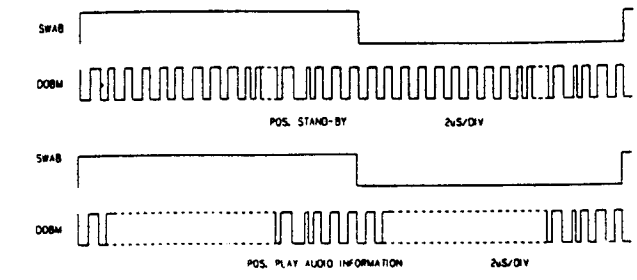
- WSBD at test point 85; pin 18
- CLBD at test point 87; pin 16 (Clock signal from Filter B to DAC) and their interrelation.

If an Audio disc is used, there should be activity at test point 89 (pin 15) DABD signal (DATA from Filter B to DAC). If a disc with Digital Data (CD-ROM) is used, this point is continuously switched "low" by transistor Q537. In that case the word "data" appears on the display.



● Check the DOBM signal (Digital Output)

- Place a disc on the turntable.
- Select the stand-by mode (only mains switch depressed).
- Trigger the oscilloscope with the SWAB signal (test point 88).
- Check the DOBM signal (test point 89; pin 14). An empty audio signal has a fixed pattern. See drawing, "Stand-by".
- Select the PLAY mode. Check the DOBM signal. See drawing "PLAY".



● In position SEARCH the ATSB signal is "low" test point 89; pin 22 (Attenuation Audio Signal)

- When the "µP panel" is applied, (a sub-printed circuit board) that houses IC Q271, test point 89 is not connected.

● Check the MUSB signal test point 89; pin 23 (Soft Mute)

This signal is "low" in positions:  
PAUSE  
NEXT or PREVIOUS when jumping from one track to another.  
Fast SEARCH when the Search button is kept depressed for some time.

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III DAC IC (Dual Digital Analog Converter)

● Check the signals between Filter-B IC and DAC IC

See sub. "II Filter-B IC":

- Check the timing signals between Filter-B IC and DAC IC.

● Check the output of the OP-AMP after the DAC IC

- Place a disc on the turntable.
- In position PLAY or in SERVICE POSITION 3, the analog (music) signal should be present at the output of the OP-AMP, after the lead-in track has been read.

IV DEEM CIRCUIT

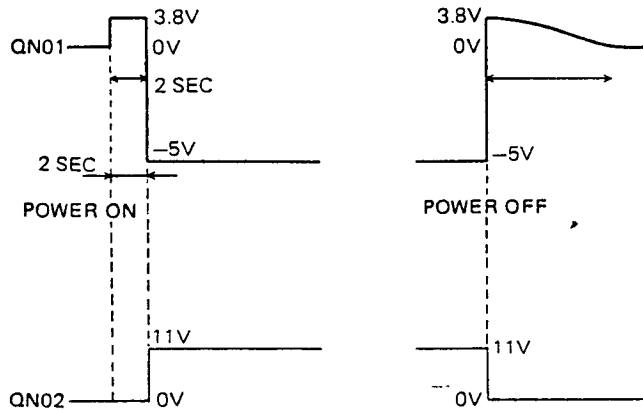
● Check DEEM circuit

- Place test disc 5 on the turntable.
- During playback of track no. 14 (recorded without PRE-EMPHASIS) the DEEM signal at test point 84 should be "low".
- During playback of track no. 15 (recorded with PRE-EMPHASIS), the DEEM signal at test point 84 should be "high".
- During playback of track no. 14 the analogue signal should be present at the source of R564 (test point 91) and R565 (test point 92).
- During playback of track no. 15 the analog signal at the source of R564 (test point 91) and R565 (test point 92) should be 0 V..

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## V KILL CIRCUITL

- During switching on and off the mains voltage the signal on the collector of QN01 and QN02 should be as indicated in the figure below.



## VI FAVOURITE TRACK SELECT (FTS)

### Attention:

When repairing a CD player it is important that the contents of the FTS memory (EEPROM) should not unnecessarily be damaged.

If no complaints are reported about the functioning of the FTS, a check of the functions of the EEPROM should be left undone.

The EEPROM IC is in the Stand-by mode when  $\overline{CE}$  and RDY are both high.

### Selftest of the FTS $\mu P$

During the self-test of the FTS  $\mu P$ , I/O Gate will not be tested.

Therefore this self-test can be executed without damage to the memory as indicated in General Test Points.

## Annex I: LASER IS GIVING NO OR INSUFFICIENT LIGHT

Together with laser supply and the monitor diode the laser forms a feedback system.

A defect in the laser supply might thus result in destruction of the laser. Replacement of the laser (=new light pin) will not solve anything. The new laser will also be destroyed since the original fault in the laser supply is still present.

On the other hand it is impossible to check and repair a feedback system when one link is missing.

For this reason the so-called laser simulator 3 is supplied. Code number 4822 395 30229.

This laser simulator consists of a PCB which contains the laser and monitor simulation, a switch to test the On/Off position and a number of sockets.

This PCB can be connected to the laser supply instead of the light pin so that the feedback system is closed.

### Repair procedure:

Since the light pin is very sensitive to static charges, care should be taken that during measurements and adjustments of the laser power supply the potential of the aids and yourself equal the potential of the CD mechanism.

Detach light pin and connect laser simulator as follows: (connections on pre-amp PCB).

Take the flex PCB out of socket 11 and connect the simulator PCB with the socket.

Remove plug 16 and insert it in the socket on the simulator PCB.

Connect the plug with 4 wires to socket 16. Take out plug 17 and insert the plug with 1 wire in socket 17.

- Switch on the mains switch and ensure that the drawer is closed or else that the tray-end-in switch on the tray PCB (S004) is depressed.

Now press the play key and check if the L-line of the servo  $\mu P$ , pin 21-2 on the pre-amplifier PCB, goes "low".

- In rest position the current through the laser diode should be  $\leq 1$  mA. For NEG. VOLT. lasers this can be checked as follows:

Set the switch on the simulator PCB in the OFF position and the mains switch in the ON position.

Turn trimming resistor 3180 counterclockwise (min. R) and measure the voltage across resistor 3194 on the pre-amp. PCB.

On pre-amplifier PCBs with discrete components turn resistor 3180 clockwise (min. R) and measure the voltage across resistor 3194.

The voltage should be  $\leq 15$  V.

### Check of laser supply control

Set the switch on the simulator PCB in the ON position and measure the voltages between points +V and =V on the simulator PCB.

Resistor 3180 clockwise (max. R):  $U_{+V-V} = 225 \text{ mV} \pm 45 \text{ mV}$ . On pre-amplifier PCBs with discrete components resistor 3180 counterclockwise (max. R):  $U_{+V-V} = 225 \text{ mV} \pm 45 \text{ mV}$ .

R3180 counterclockwise (min. R):  $U_{+V-V} = 750 \text{ mV} \pm 150 \text{ mV}$ .

On preamplifier PCBs with discrete components resistor 3180 clockwise (min. R):  $U_{+V-V} = 750 \text{ mV} \pm 150 \text{ mV}$ .

Set resistor 3180 in the mid-position.

This is a preliminary adjustment. After the simulator PCB has been removed the laser current must be adjusted.

### Fine adjustment of laser current

- Playback track 1 of test disc 4822 397 30096 (Disc without defects). Connect a DC voltmeter across resistor 3308 on the SERVO PCB circuit

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diagram D. Adjust the laser power supply with resistor 3308 is  $575 \text{ mV} \pm 50 \text{ mV}$ .

#### Annex II: CHECKING d-FACTOR

(Test points on servo PCB)

- Switch off AGC circuit (k-multiplier) and switch off offset circuit (d-multiplier). See sub G and H.

Place disc on turntable and set player in service loop 2.

- Check points 22 and 23.  
Value should be  $0.7 V_{pp}$ .  
Frequency variation strongly depends on the eccentricity of the disc.
- Check points 25.  
Value should be  $250 \text{ mV}_{pp}$ .
- Check point 35.  
Value should be  $200 \text{ mV}_{pp}$ .
- Check point 36.  
Value should be  $2 V_{pp}$ .
- Check points 37 and 38.  
Value should be  $10 V_{pp}$ .  
The signals is more sine-shaped now due to filtering out of 650 Hz.
- Point 39 is hard to measure since switch is in position Y<sub>c</sub> and thus connected with input of op-amp Q302 (pin 9).  
However, a signal of  $200 \text{ mV}_{pp}$  is present.
- Check point 40.  
Value should be  $9 V_{pp}$ .

Bring the player in service loop 3. With a disc on turntable and the AGC and offset-circuits are still switched off.

- Check point 41.
- Check point 40 on beam A of oscilloscope and check point 39 on beam B of oscilloscope while oscilloscope is triggered with point 41.
- Switch on the AGC-circuit and offset circuit.

#### Annex III: CHECKING k-FACTOR

(Test points on Servo PCB)

##### a. Static

Switch power on **without** depressing the Play button. i.e. RC0=high; RC0=low so switch Ya is in position 0 and switch Yc is in position 0.

- Check point 45.  
Value should be  $9 V_{pp}$ .
- Check point 46.  
On point 29 now appears a sine-wave signal of 650 Hz, 300 mV, and  $180-45=360^\circ$  shifted in phase relative to signal on point 45.
- Check point 47.  
Value should be  $1.5 V_{pp}$ .
- Check point 48.  
Value should be  $1 V_{pp}$ .
- Check points 49, 50, 51 and 45 relative to each other.  
Amplitudes are 5V.
- Check integrator IC Q303 (4/4)

##### b. Dynamic

Insert disc, select service loop 2 and check if the signal on point 42 equals to  $7 V_{pp}$ .

- Select service loop 3.  
Now RC0=high and RC0=low.  
So switch Y<sub>a</sub> is in position 1.  
Switch Y<sub>c</sub> switches at  $f=650 \text{ Hz}$ .  
Point 52 is low; so point 51 is in phase point 50.  
Now fig. U should be present on point 51 with duty cycle jittering round 50%.

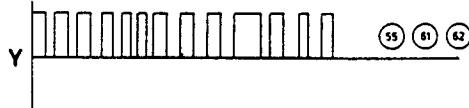
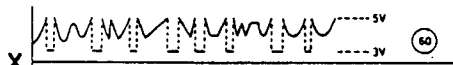
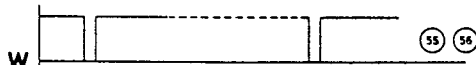
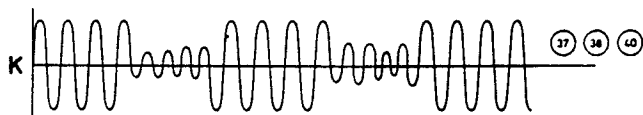
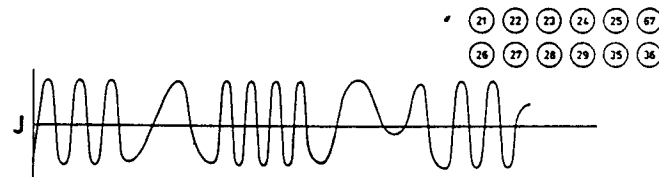
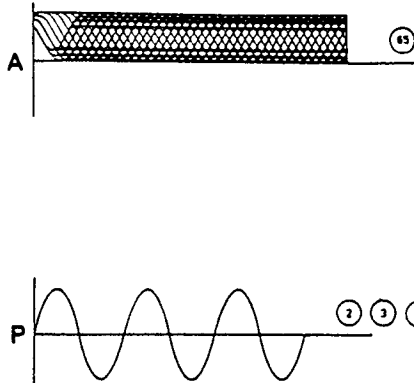
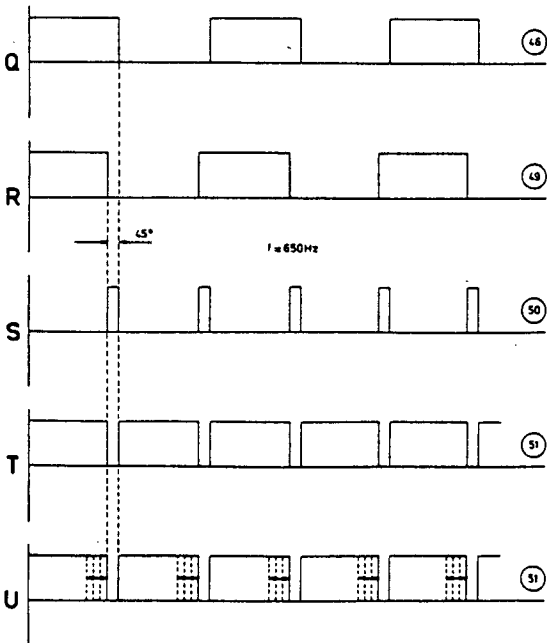
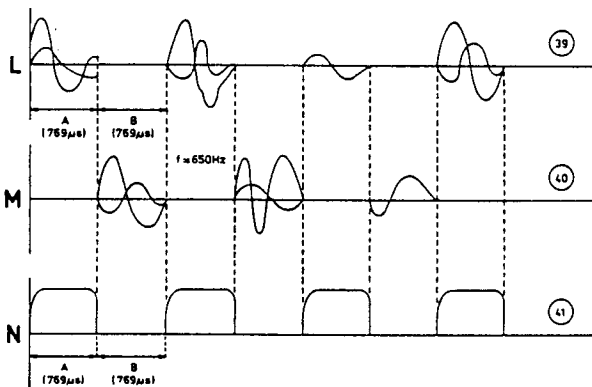
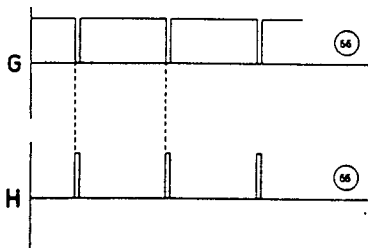
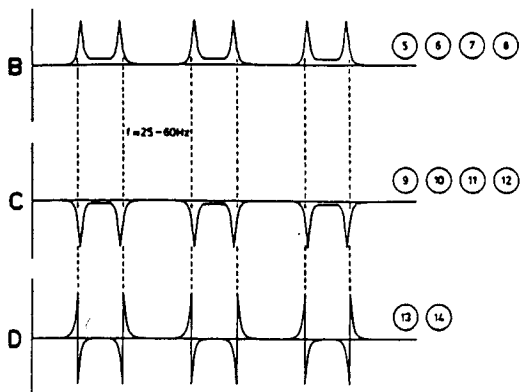
#### Annex IV: CHECKING RF PRE-AMPLIFIER

(measure points on pre-amp. PCB)

- Check DC-voltages on transistor 6103, 6104, 6105, 6109, 6110, 6111.
- For checking sensitivity, frequency and delay characteristic, proceed as follows:
  - Take flex PCBs of sockets 10 and 11.
  - Take plugs 18, 17, 12, 13, 14 and 15 out of sockets.

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SERVO



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SERVO

Nr.	See	Position	Amplitude	f	Time base
1		see fault finding meth.			
2	P	see fault finding meth.	0,6 Vp-p	10 Hz	
3	P	see fault finding meth.	6 Vp-p	10 Hz	
4	P	see fault finding meth.	5 Vp-p	10 Hz	
5	B	see fault finding meth.	40-80 mV	25-60 Hz	
6	B	see fault finding meth.	40-80 mV	25-60 Hz	
7	B	see fault finding meth.	40-80 mV	25-60 Hz	
8	B	see fault finding meth.	40-80 mV	25-60 Hz	
9	C	see fault finding meth.	-2 V	25-60 Hz	
10	C	see fault finding meth.	-2 V	25-60 Hz	
11	C	see fault finding meth.	-2 V	25-60 Hz	
12	C	see fault finding meth.	-2 V	25-60 Hz	
13	D	see fault finding meth.	-8 V, +8 V	25-60 Hz	
14	D	see fault finding meth.	depends on R3158	25-60 Hz	
15		see fault finding meth.			
20		see fault finding meth.			
21	J	see fault finding meth.	12-14 Vp-p		
22	J	see fault finding meth.	0,7 Vp-p		
23	J	see fault finding meth.	0,7 Vp-p		
24	J	see fault finding meth.	0,2 Vp-p		
25	J	see fault finding meth.	0,25 Vp-p		
26	J	see fault finding meth.	20 mVp-p		
27	J	see fault finding meth.	800 mVp-p		
28	J	see fault finding meth.	800 mVp-p		
29	J	see fault finding meth.	6 Vp-p		
29	P	ON	0,3 Vp-p		
30		see fault finding meth.			
31		see fault finding meth.			
32	.	see fault finding meth.			
33	.	see fault finding meth.			
35	J	see fault finding meth.	200 mVp-p		
36	J	see fault finding meth.	2 Vp-p		
37	K	see fault finding meth.	10 Vp-p		
38	K	see fault finding meth.	10 Vp-p		
39	L	see fault finding meth.	0-4 Vp-p		A = 769 μs B = 769 μs
40	K	see fault finding meth.	9 Vp-p		A = 769 μs B = 769 μs
40	M	see fault finding meth.	0-4 Vp-p		A = 769 μs B = 769 μs
41	N	see fault finding meth.	6 Vp-p		A = 769 μs B = 769 μs
45	P	ON	9 Vp-p	650 Hz	
46	Q	ON	0-5 V	650 Hz	A = 769 μs B = 769 μs
47	P	ON	1,5 Vp-p	650 Hz	
48	P	ON	1 Vp-p	650 Hz	
49	R	ON	0-5 V	650 Hz	
50	S	ON	0-5 V	650 Hz	
51	T	ON	5-0 V	650 Hz	
51	U	service loop B	5 V	650 Hz	
52		see fault finding meth.			
55	Y	service loop A	5-0 V		
55	W	play (with test disc)	5-0 V		
56	W	play (with test disc)	5-0 V		
57		see fault finding meth.			
60	X	service loop A	5-3 V		
61	Y	service loop A	5-0 V		
62	Y	service loop A	5-0 V		
65	A	play	1 Vp-p		
66	G	see fault finding meth.	5-0 V		
66	H	see fault finding meth.	0-5 V		
67	J	see fault finding meth.			

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## BLOCK DIAGRAM WARDS INFOMATION

DAC0 – DAC3	Control bit for radial circuit	<u>SSM</u>	Motor Start-Stop signal
DAC	Current output for track jumping	<u>MUTE</u>	Mute signal
<u>DO</u>	Drop out detector signal	<u>MUSB</u>	Soft Mute signal
D1 – 4	Photodiode Currents	PD/OC	Phase detector-oscillator control
FE	Focus error signal	QCL	Q-channel Clock signal
HF	HF output for DEMOD	QDA	Q-channel Data signal
<u>HFLD</u>	HF detector output for DEMOD	QRA	Q-channel Request Acknowledge
MSC	Motor control signal	SCAB	Subcode clock Decoder-A to Filter-B
RE	Radial error signal (Amplified RE2 – RE1 currents)	SDAB	Subcode data Decoder-A to Filter-B
RE1	Radial error signal 1 (Summation of amplified currents D3 and D4)	SWAB/ <u>SSM</u>	Subcode Word/Start-Stop Motor signal
RE2	Radial error signal 2 (Summation of amplified currents D1 and D2)	WSAB	Word select Decoder-A to Filter-B
<u>TL/INT</u>	Track loss signal	WSBD	Word select Filter-B to DAC
Vc	Control voltage for turntable motor	XIN	Oscillator signal in Decoder-A
<u>ATSB</u>	Attenuation of Audio level in search position (cueing)	XSYS	Oscillator signal OUT Filter-B
CEFM	Clock 4.3218 MHz	RDIR	Radial current switch control signal Normal, or Revers
CLAB	Clock signal Decoder-A to Filter-B	RP	Radial puls after Track Jump
CLBD	Clock signal Filter-B to DAC	FN	Focus Neutral
CRI	Counter Reset Inhibit	ANIN	
DAAB	Data signal Decoder-A to Filter-B	<u>HFLS</u>	HF Loss signal
DABD	Data signal Filter-B to DAC	<u>SRDO</u>	Signal Radial ON/OFF for Track jump
<u>DEEM</u>	Deemphasis ON-OFF signal	RCO	Switch Digital to Analogue
DOBM	Digital out signal	FC1, FC2	Focus UP/DOWN signal
EFAB	Error flag Decoder-A to Filter-B	<u>FCO</u>	Focus ON/OFF signal
IREF	Reference current	L	Laser ON/OFF signal
		BUSY	$\mu$ -COM Communication Clock
		RXD	$\mu$ -COM Communication Receive Data
		TXD	$\mu$ -COM Communication Telex Data

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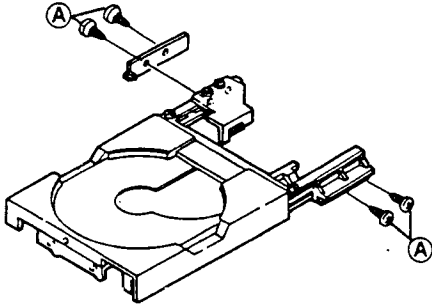
# Loading Tray Mechanism

## Cautions When Servicing

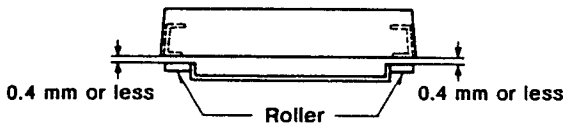
### 1. Installation of Tray and Tray Case

(Upon replacement of the tray case due to breakage, etc.)

- 1 If the position with respect to the tray's front panel window is incorrect, loosen screws (A) and move the tray within the range of play of the hole to adjust. For the inclination of the tray, refer to diagram below.

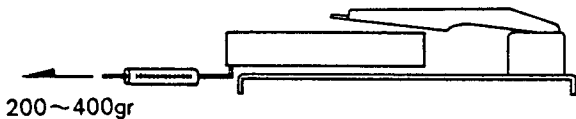


The tray should not be more than 0.4 mm above the rollers on the bottom side.

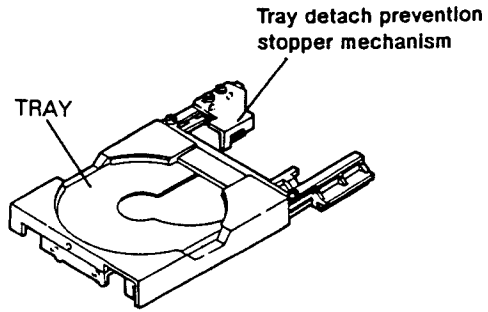


Adjust the inclination as well with screws (A).

- 2 The tray's working force should be set to between 200 and 400 gr (when power is off).



### 2. If Tray has become detached downward

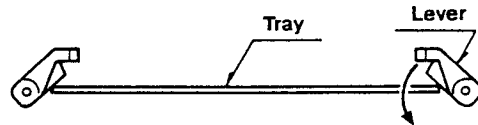


Take care in the following instances as the tray will become detached downward.

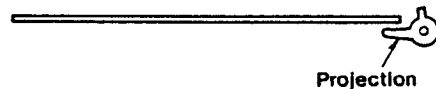
- The tray will become detached if pressed downward with the stopper mechanism removed while the drawer is open.
- The tray will become detached if pressed downward when there is no subchassis (CDM-1). (The same is true when the tray is closed with no subchassis.)

Use the following procedure to reinstall.

- 1 Lower the lever and place the tray on the projection.



- 2 Next, with the tray pressed down, lower the other lever and place the tray on its projection.



#### NOTE:

Be sure to lower only one lever at a time as the tray cannot be lifted if they are both lowered.

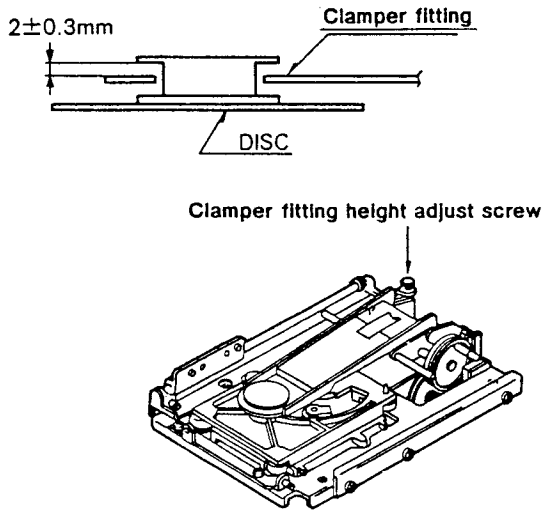
#### NOTE:

If the tray is forced back to its original position, the two pins in the tray case may bend.

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**3. If Subchassis (CDM-1) has been replaced**

- ① The height of the subchassis turntable differs from one unit to the next, so it is necessary to adjust according to the height of the turntable so that the magnet clamber is not in contact with the clamber fitting. (Standard  $2 \pm 0.3$  mm)

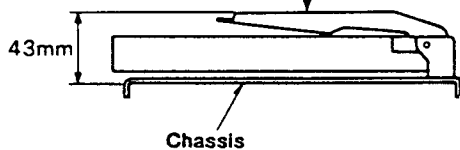


- ② When the height of the clamber fitting is adjusted, the position when the clamber is up must be readjusted. Use the following procedure.

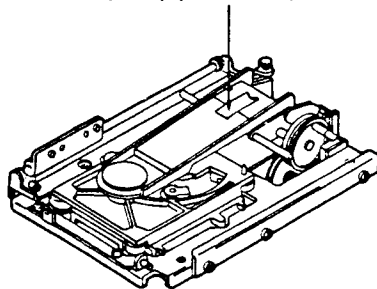
Disc clamber position

When up Max. 43 mm  
(Tray and clamber should not come into contact when tray is opened and closed.)

To the eye, this fitting appears parallel to the chassis.

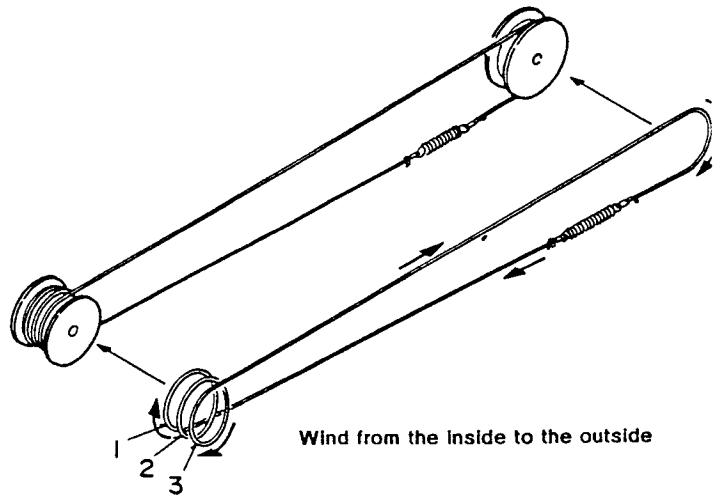


Clamber up position adjust screw

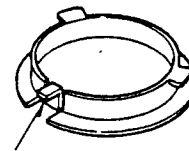


**4. Others**

- ① Refer to the diagram below to install the loading wire.



- ② All switches on the mechanism are of the socket type. If a switch breaks, remove the socket to replace.
- ③ Use to the structure of the hooks of the magnet clamber (094M), incline as indicated below to remove and install the magnet clamber when replacing it.



The narrowest hook inclines

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## TECHNICAL SPECIFICATIONS

### Audio Characteristics

Number of channels	2
Frequency response	2 – 20,000 Hz $\pm$ 0.1 dB
Digital to analogue conversion	16 bit 4 times oversampling
Dynamic range	Better than 96 dB
Signal-to-noise ratio	101 dB
Channel separation	Better than 100 dB (1000 Hz)
Total harmonic distortion	0.0015% (1000 Hz)
Wow & flutter	Unmeasurable (quartz accuracy)
Error correction system	Cross Interleave Reed Solomon code (CIRC)
Audio output level	2 Vrms

### Optical Data Read System

Laser	AlGaAs semiconductor laser
Wave length	780 nm

### Signal Format

Sampling frequency	44.1 kHz
Quantization	16-bit linear/channel

### Power Supply Section

Power requirements	220/240V AC, 50/60 Hz
Power consumption	Approx. 30 W
Fuse capacitance	0.2A

### Cabinet and Others

Dimensions (W x H x D)	462 x 86 x 333 mm
Weight	Approx. 10 kg
Allowable operating temperature	+5°C – +35°C
Allowable operating humidity	5 – 90% (No condensation)

### Provided Accessories

Remote control unit (RMC-94)	1
Dimensions (W x D x H)	63 x 18 x 149 mm
Weight (without batteries)	100 g
Battery (AA/R06)	2
Audio connection (RCA pin-jack) cord	1 pair

### Compact Discs

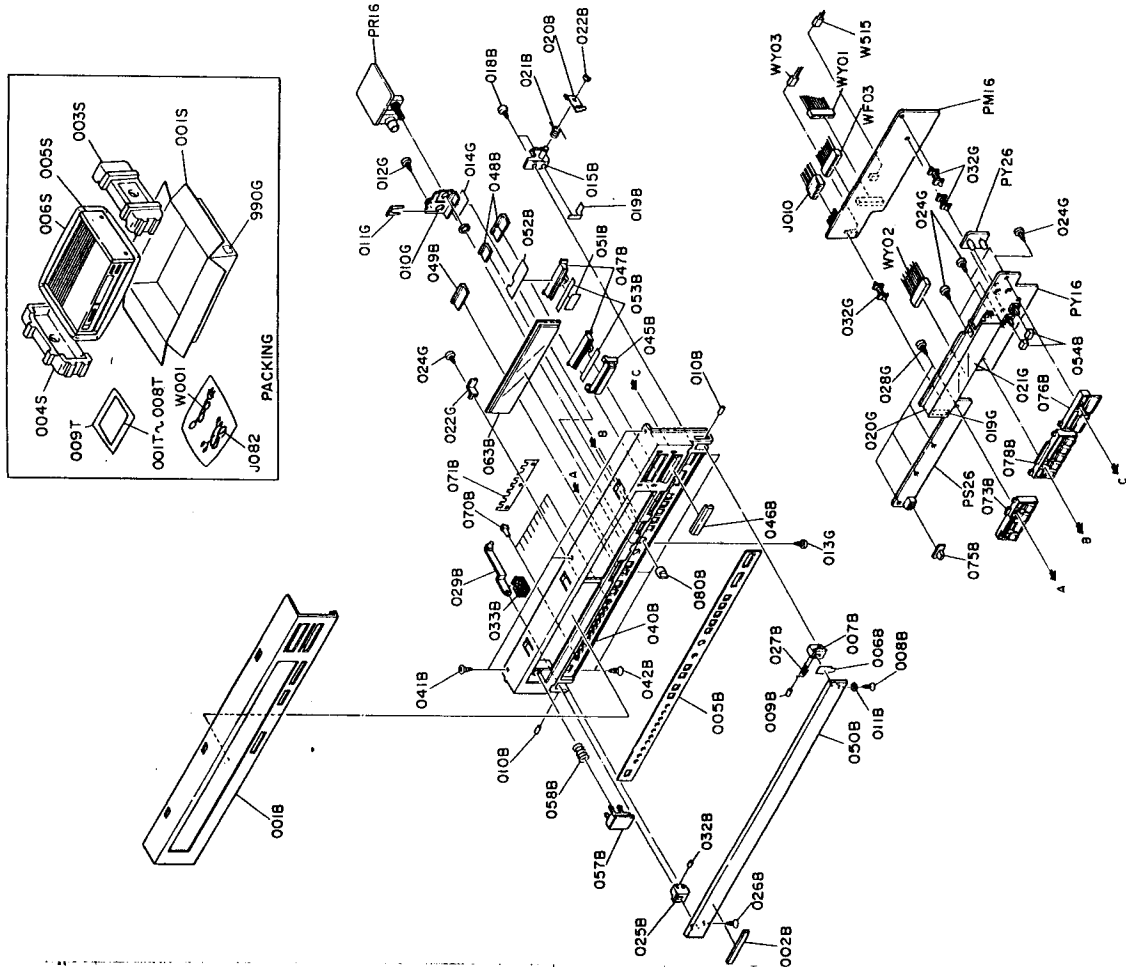
Diameter of disc	120 mm
Thickness	1.2 mm
Rotating direction	Counterclockwise (viewed from the laser pickup side)
Scanning velocity	1.2 – 1.4 m/sec
Revolution (spindle) speed	500 – 200 rpm
Playing time (theoretical)	74 minutes max. (stereo)
Track pitch	1.6 $\mu$ m
Material	Plastic (polycarbonate)

\* Improvement may result in changes in specifications and design without notice.

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EXPLODED VIEW AND PARTS LIST

[C01-99] FRONT PANEL AND PACKING MATERIALS



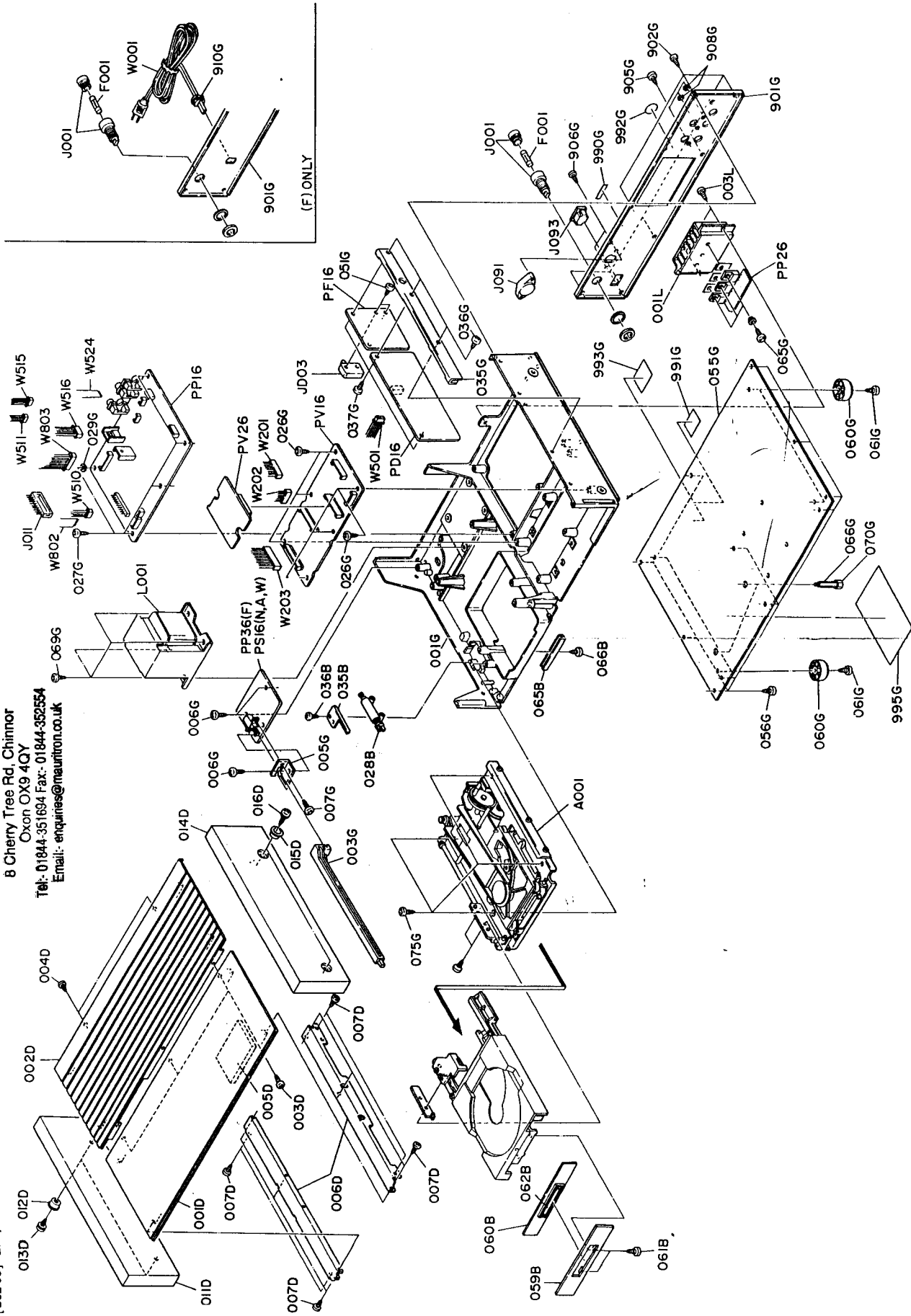
REF. DESIG.	PART NO.	DESCRIPTION	REF. DESIG.	PART NO.	DESCRIPTION
001B	157K248010	Front Panel	J010	YJ06001050	Jack 5P
002B	274H251020	Escutcheon, Front Panel	W515	Y800390120	Connective Cord, 3P
005B	157K063020	Indicator	WF03	Y800700250	Connective Cord, 14P
006B	157K265030	Hinge (R)	WY01	Y800180330	Connective Cord, 13P
007B	157K153010	F.H. Taprite Screw	WY02	Y800230290	Connective Cord, 13P
008B	51502608J0	Shaft, Lock	WY03	Y800130360	Connective Cord, 5P
009B	157K112010	Shaft, Lock			
010B	157K112030	T.L. Washer			
011B	54050200R0	Bracket (K), Lock			
015B	157K160500	B.H. Tapped Screw	001T	157K851310	PACKING
018B	51280308M0	Connector			
019B	157K123010	Hook, Lock			
020B	157K236010	Spring	002T	157K851320	User Manual [N, A, W]
021B	157K115010	RG Ring, E Type	003T	157K856010	User Manual, Spec [N, A, W]
022B	64002500R0	Hinge (L)	004T	158K861020	Circuit Diagram [N, W]
025B	157K153020	F.H. Taprite Screw	005T	9631000090	Label, FTS [F]
026B	51502608B0	Spring, Open	006T	157K813500	Warranty Card [A]
027B	157K115020	Joint (K), Dumper	007T	9611000050	Warranty Card [F]
029B	157K125500	Shaft	008T	9540000010	User's Card [F]
032B	157K112050	Buffer	009T	9012540010	License
033B	203C056010	Chassis, Front			
040B	157K105010	F.H. Taprite Screw	001S	157K801010	Packing Case
041B	51500308M0	Burton, Play/Reply	003S	157K809010	Cushion (R)
042B	51500308M0	Burton, Pause/Stop	004S	157K809020	Cushion (L)
045B	157K270050	Lens	005S	175H107010	Sheet
046B	157K355010	Burton, FTS/Track	006S	9081111030	Polyethylene Sheet
047B	157K270040	Burton, Open/Close	J082	ZD01000230	Connective Cord, Audio
048B	157K270070	Escutcheon, Door	ΔW001	ZC01805010	A.C. Power Cord [N, W]
050B	157K063010	Buffer	ZC02006020	A.C. Power Cord [A]	
051B	157K056010	Shield	9510901180	Label [A, F]	
052B	157K109010	Sheet	9510911100	Label [N]	
053B	157K107010	Buffer			
054B	416C056030	Burton, Power			
057B	157K270050	Spring, Power Button			
058B	157K115030	Window			
062B	157K158010	Leaf Spring			
070B	157K270080	Button, Select/Cancel			
071B	157K116010	Knob, Timer			
073B	157K270030	Button, REV/FF/Index			
075B	157K154010	Button, LAP/AMS			
076B	157K270010	Knob, Level			
078B	157K270020	Bracket, Phone Jack			
080B	135K154110	Stopper			
010G	157K160010	B.H. Tapped Screw			
011G	198T114010	F.H. Taprite Screw			
012G	51280308M0	Connector			
013G	51500308M0	Holder, FL			
014G	157K123020	Mask, FL			
019G	2818056040	Retainer, Display P.W. Board			
020G	157K271010	8.H. Tapped Screw			
021G	157K303010	Spacer			
021G	157K104030	B.H. Tapped Screw			
022G	157K104030	Spacer			
024G	51280308M0	B.H. Tapped Screw			
025G	213H118010	Spacer			
026G	51280308B0	B.H. Tapped Screw			
032G	157K118010	Spacer			

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[C02-99] LID, TOP COVER



M7192

REF. DESIG.	PART NO.	DESCRIPTION	REF. DESIG.	PART NO.	DESCRIPTION
028B	120T276010	Piston, Dumper	001L	158K267010	Heatsink
035B	157K160030	Bracket, Dumper	003L	51280308W0	B.H. Tapped Screw 83 x 8
036B	51280308M0	B.H. Tapped Screw	A001	167K304510	Mechanism (K)
059B	157K063030	Escruchon, Drawer	Δ F001	FS10020800	Fuse T200mA (N, A, W)
060B	157K104010	Retainer, Drawer	Δ F001	FS10050610	Fuse 0.5A (F)
061B	51280308M0	B.H. Tapped Screw	Δ J001	YJ08000290	Jack, Fuse Holder (N, A, W)
062B	157K251010	Badge	J011	YJ06001070	Jack, Fuse Holder (F)
065B	158K053010	Cover	Δ J091	BY05030040	Jack, gp
066B	51280308M0	B.H. Tapped Screw	Δ J093	YP04000580	Voltage Selector (N, A, W)
001D	157K257010	Lid, Top Cover (Front)	JD03	YJ15000010	Plug, AC Inlet (N, A, W)
002D	157K257020	Lid, Top Cover (Rear)	Δ L001	TS16810010	Power Transformer (N, A, W)
003D	51280308M0	B.H. Tapped Screw	Δ W001	YC01800390	A.C. Power Cord (F)
004D	51280308M0	B.H. Tapped Screw	W201	YB000820250	Connective Cord, 15P
005D	158K056010	Buffer	W202	YB00450190	Connective Cord, 14P
006D	157K104020	Retainer, Top Cover	W501	YB00430040	Connective Cord, 2P
007D	51280308M0	B.H. Tapped Screw	W511	YB00230300	Connective Cord, 4P
008D	157K249010	Side Panel (L)	W515	YB00030120	Connective Cord, 3P
011D	3906259010	Bushing	W516	YB00060240	Connective Cord, 3P
012D	5128043000	B.H. Tapped Screw	W803	YB00060240	Connective Cord, 8P
013D	5128043000	B.H. Tapped Screw			
014D	157K249020	Side Panel (R)			
015D	3906259010	Bushing			
016D	5128043000	B.H. Tapped Screw			
001G	158K105010	Chassis, Main			
003G	158K121010	Link, Power Switch			
005G	158K160050	Bracket, Power Switch			
006G	51280308M0	B.H. Tapped Screw			
007G	51100306M0	B.H.M. Screw			
026G	51280308M0	B.H. Tapped Screw			
027G	51280308M0	B.H. Tapped Screw			
029G	4214118010	Spacer			
035G	158K104040	Retainer, Front			
036G	51280308M0	B.H. Tapped Screw			
037G	51280308M0	B.H. Tapped Screw			
051G	51500308M0	F.H. Taprite Screw			
055G	158K257020	Lid, Bottom Cover			
056G	51280308M0	B.H. Tapped Screw			
060G	176H057020	Lag			
061G	51280308M0	B.H. Tapped Screw			
065G	51280308M0	B.H. Tapped Screw			
066G	157K112060	Shaft, Transport			
069G	51260408M0	B.T. Screw			
070G	158K067010	Cap, Transport Shaft			
075G	51280308M0	B.H. Tapped Screw			
901G	157K250010	Rear Panel (N, A, W)			
902G	157K250020	Rear Panel (F)			
905G	51280308M0	B.H. Tapped Screw			
906G	51280308M0	B.H. Tapped Screw			
908G	54050300R0	T.L. Washer			
910G	1465259120	Bushing, AC Power Cord (F)			
990G	9510901180	Label (A, F)			
	9510911100	Label (N)			
991G	2911861110	Label, Caution (N, A, W)			
992G	187H265010	Indicator, Made in Japan (N, A, W)			
993G	105K861070	Label, Laser (N, A, W)			
	101K861030	Label, Laser (F)			
995G	158K861010	Label, Transport			

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REF. DESIG.	PART NO.	DESCRIPTION
002M	167K105030	Chassis, Main
006M	167K051010	Tray Guide, Right
007M	51280308M0	B.H. Tapped Screw B3 x 8
010M	167K160500	Tray Guide (K), Left
014M	51280308B0	B.H. Tapped Screw B3 x 8
015M	167K262010	Pulley, Wire Wheel $\phi 2.5$
016M	64002500R0	RG Ring, E Type
018M	167K262030	Pulley, Tray Drive $\phi 2.5$
019M	64002500R0	RG Ring, E Type
021M	167K262040	Pulley, Motor
022M	51102604A0	B.H.M. Screw B2.6 x 4
025M	167K264010	Belt, Motor
026M	167K264030	Belt, Tray Drive
027M	167K125010	Joint, Wire Rope
028M	167K115020	Spring
031M	51100208A0	B.H.M. Screw B2 x 8
034M	51100214A0	B.H.M. Screw B2 x 14
035M	167K160190	Bracket, Switch
040M	167K160510	Bracket (K), Motor
044M	51280308M0	B.H. Tapped Screw B3 x 8
045M	167K054010	Cam, Clamper Drive
046M	64002500R0	RG Ring, E Type $\phi 2.5$
047M	167K262020	Pulley, Clamper Drive
048M	64002500R0	RG Ring, E Type $\phi 2.5$
049M	167K262040	Pulley, Motor
050M	51102604A0	B.H.M. Screw B2.6 x 4
051M	167K264010	Belt, Motor
052M	167K264020	Belt, Cam Drive
060M	167K160130	Bracket, Switch
061M	51280308M0	B.H. Tapped Screw B3 x 8
062M	51100208A0	B.H.M. Screw B2 x 8
063M	51100214A0	B.H.M. Screw B2 x 14
070M	167K160110	Bracket, Clamper
071M	51280308M0	B.H. Tapped Screw B3 x 8
072M	51100315A0	B.H.M. Screw B3 x 15
073M	167K115030	Spring, Down Adj.
074M	167K112060	Shaft, Clamper Bracket
075M	64002500R0	RG Ring, E Type $\phi 2.5$
079M	167K112040	Shaft, Tray Lever
080M	167K354520	Lever (K), Clamper Drive
083M	167K115010	Spring, Pull Down
084M	167K116010	Leaf Spring
085M	51282604U0	B.H. Tapped Screw B2.6 x 4
086M	167K056030	Buffer
087M	167K354010	Lever, Clamper
088M	51100310A0	B.H.M. Screw B3 x 10
089M	167K115030	Spring, Up Adj.
090M	167K271030	Holder
091M	51280308M0	B.H. Tapped Screw B3 x 8
094M	167K005010	Clamper, Magnet Case
095M	167K305500	Magnet (K)
098M	167K056010	Buffer, Clamper
103M	167K160530	Bracket (K), Tray Guide
106M	167K358010	Roller, Tray Guide
107M	64001200R0	RG Ring, E Type $\phi 1.2$
108M	167K259020	Bushing, Front Guide
109M	51280308M0	B.H. Tapped Screw B3 x 8
120M	167K112010	Shaft, Tray Guide
121M	167K056020	Buffer
124M	167K160260	Bracket, Slide Bearing

REF. DESIG.	PART NO.	DESCRIPTION
125M	167K271500	Holder (K), Slide Bearing
127M	51280308M0	B.H. Tapped Screw B3 x 8
128M	167K118010	Spacer, Wire clamper
129M	51500306U0	F.H. Taptite Screw F3 x 6
135M	167K271010	Holder (R), Slide Guide
136M	51280308M0	B.H. Tapped Screw B3 x 8
140M	167K160140	Bracket (L), Tray
141M	167K160150	Bracket (R), Tray
142M	167K126010	Stay
143M	51282604U0	B.H. Tapped Screw B2.6 x 4
151M	167K101010	Support
152M	167K259050	Bushing
155M	167K064010	Case, Tray
156M	51280308M0	B.H. Tapped Screw B3 x 8
157M	167K112050	Shaft, Tray Guide
160M	167K354500	Lever (L), Tray Lift
161M	167K115040	Spring (L)
162M	167K354510	Lever (R), Tray Lift
163M	167K115050	Spring (R)
165M	167K163010	Tray, Disc
166M	167K259010	Bushing, Tray Guide
167M	167K259020	Bushing, Tray Guide
168M	167K259040	Bushing, Disc Buffer
169M	167K056050	Buffer, Silencer
170M	167K056060	Buffer, Silencer
175M	167K160520	Bracket (K), Front Guide
178M	51280308M0	B.H. Tapped Screw B3 x 8
190M	167K160540	Bracket (K), Tray Front Guide
193M	167K358010	Roller
194M	64001200R0	RG Ring, E Type $\phi 1.2$
501M	158K304500	Mechanism (CDM-1)
503M	167K112020	Shaft
504M	167K112110	Shaft
505M	167K259030	Bushing
508M	167K160220	Bracket, P.W. Board
509M	51280308M0	B.H. Tapped Screw B3 x 8
510M	51060303A0	P.H.M. Screw P3 x 3
511M	167K160250	Bracket, Stopper
512M	51282604U0	B.H. Tapped Screw B2.6 x 4
513M	167K354250	Lever, Stopper
514M	302T118050	Spacer
515M	51570304B0	P. Taptite Screw P3 x 4
516M	4397115210	Spring
M002	MM01200130	D.C. Motor, Tray Drive
M003	MM01200130	D.C. Motor, Clamper Drive
S001	SS01020590	Slide Switch, Tray In
S002	SS01020590	Slide Switch, Tray Out
S003	SS01020590	Slide Switch, Push In
S004	SS01020590	Slide Switch, Clamper Down
S005	SS01020590	Slide Switch, Clamper Up
S006	SS01020590	Slide Switch, Laser Safety

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M 7195



# ELECTRICAL PARTS LIST

## ASSIGNMENT OF COMMON PARTS CODES.

### RESISTOR

**R\*\*\***: (1) GD05 --- 140, Carbon film fixed resistor, ±5%, 1/4W

**R\*\*\***: (2) GD05 --- 160, Carbon film fixed resistor, ±5%, 1/6W

① — Resistance value

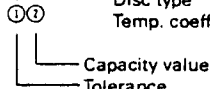
#### Examples

- ① Resistance value
- |            |            |             |              |
|------------|------------|-------------|--------------|
| 0.1Ω...001 | 10Ω...100  | 1kΩ...102   | 100kΩ...104  |
| 0.5Ω...005 | 18Ω...180  | 2.7kΩ...272 | 680kΩ...684  |
| 1Ω...010   | 100Ω...101 | 10kΩ...103  | 1MkΩ...105   |
| 6.8Ω...068 | 390Ω...391 | 22kΩ...223  | 4.7MkΩ...475 |

(Note) Please distinguish 1/4W from 1/6W by the shape of parts used actually.

### C\*\*\*: CERAMIC CAP.

(1) DD1 --- 370, Ceramic condenser  
Disc type  
Temp. coeff. P350 ~ N1000, 50V

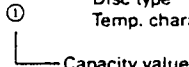


#### Examples

- ① Tolerance (Capacity deviation)
- ±0.25pF...0
  - ±0.5pF...1
  - ±5%...5
- \* Tolerance of COMMON PARTS handled here are as follows:
- 0.5pF ~ 5pF...±0.25pF
  - 6pF ~ 10pF...±0.5pF
  - 12pF ~ 560pF...±5%
- ② Capacity value
- |             |            |             |
|-------------|------------|-------------|
| 0.5pF...005 | 3pF...030  | 100pF...101 |
| 1pF...010   | 10pF...100 | 220pF...221 |
| 1.5pF...015 | 47pF...470 | 560pF...561 |

### C\*\*\*: CERAMIC CAP.

(1) DK16 --- 300, High dielectric constant ceramic condenser  
Disc type  
Temp. chara. 2B4, 50V

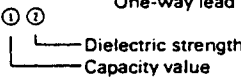


#### Example

- ① Capacity value
- |             |              |               |
|-------------|--------------|---------------|
| 100pF...101 | 1000pF...102 | 10000pF...103 |
| 470pF...471 | 2200pF...222 |               |

### C\*\*\*: ELECTROLYTIC CAP. ( ⚡ ), FILM CAP. ( ⚡ )

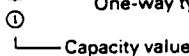
(1) EA --- 10, Electrolytic condenser  
One-way lead type. Tolerance ±20%



#### Examples

- ① Capacity value
- |              |             |              |
|--------------|-------------|--------------|
| 0.1μF...104  | 4.7μF...475 | 100μF...107  |
| 0.33μF...334 | 10μF...106  | 330μF...337  |
| 1μF...105    | 22μF...226  | 1100μF...108 |
|              |             | 2200μF...228 |
- ② Working voltage
- |            |           |
|------------|-----------|
| 6.3V...006 | 25V...025 |
| 10V...010  | 35V...035 |
| 16V...016  | 50V...050 |

(2) DF15 --- 350, Plastic film condenser  
One-way type, Mylar ±5% 50V



#### Examples

- ① Capacity value
- |                        |              |
|------------------------|--------------|
| 0.001μF (1000pF)...102 | 0.1μF...104  |
| 0.0018μF...182         | 0.56μF...564 |
| 0.01μF...103           | 1μF...105    |
| 0.015μF...153          |              |

REF. DESIG.	PART NO.	DESCRIPTION
PD16	YK158K1820 ZZ157K8820	<b>PD16-DEMO CIRCUIT BOARD</b> P.W. Board, Demo P.W. Board Assembly
C502	OA10505010	<b>PD16-CAPACITOR</b> Elect 1μF 50V
C504	EA68505010	Elect 6.8μF 50V
C511	DD15270300	Ceramic 27pF ±5%
C512	DD15270300	Ceramic 27pF ±5%
C520	DF15471350	Film 470pF ±5%
C521	DF15471350	Film 470pF ±5%
D544	?	<b>PD16-SEMICONDUCTORS</b> Diode 1SS133, etc.
D549	HD20002000	Diode 1SS133, etc.
D551	HD20002000	Diode 1SS133, etc.
Q501	HC10009490	IC SAA7210
Q502	HC10158060	IC μPD41416C-20
Q503	HC10010490	IC SAA7220
Q504	HC10010320	IC IR2339
Q510	HT111752D0	Transistor 2SA1175(FF, EF)
Q511	HT111752A0	Transistor 2SA1175(FF, EF)
Q513	HT107332A0	Transistor 2SA733(P, Q)
Q514	HT327852D0	Transistor 2SC2785(FF, EF)
Q530	HT327852A0	Transistor 2SC2785
Q531	HT327852A0	Transistor 2SC2785
Q537	HT309452A0	Transistor 2SC945(Q, R)
J501	YP06003410	<b>PD16-MISCELLANEOUS</b> Plug, 2P
W201	YB00080250	Connective Cord, 15P
W516	YB00060240	Connective Cord, 8P
X501	XB006001Q0	Crystal 11.2896MHz
PF16	YK158K1830 ZZ157K8830	<b>PF16-OPTICAL OUT CIRCUIT BOARD</b> P.W. Board, Optical Out P.W. Board Assembly
QD01	HC404900B0	IC TC4049BP
QD02	HC404900B0	IC TC4049BP
JD03	YJ15000010	Jack, Receptacle with OPT Diode
WD01	YU04100260	Jumper Lead, 4P

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REF. DESIG.	PART NO.	DESCRIPTION
PM16	WB157K1410 ZZ157K8410	<b>PM16-FEATURE U-COM CIRCUIT BOARD</b> P.W. Board, Feature U-Com P.W. Board Assembly
		<b>PM16-CAPACITOR</b>
CF11	DK56331300	Ceramic 330pF ±10%, Chip
CF12	DD55331300	Ceramic 330pF ±5%, Chip
CF13	DK56331300	Ceramic 330pF ±10%, Chip
CF21	DK56331300	Ceramic 330pF ±10%, Chip
CF29		
CF38	DK56331300	Ceramic 330pF ±10%, Chip
CF43		
CF50	OA22703510	Elect 220µF 35V
CF61	DK56331300	Ceramic 330pF ±10%, Chip
CF67		
CF85	DK56331300	Ceramic 330pF ±10%, Chip
CF87	DK56331300	Ceramic 330pF ±10%, Chip
CF91		
CM01	OA47601610	Elect 47µF 16V
		<b>PM16-RESISTORS</b> (All Resistors are ±5% and 1/10W)
RF01	NI05022110	2.2Ω, Chip
RF14	NI05103110	10KΩ, Chip
RF15	NI05103110	10KΩ, Chip
RF16	NI05103110	10KΩ, Chip
RF19	NI05103110	10KΩ, Chip
RF20	NI05103110	10KΩ, Chip
RF21	NI05104110	100KΩ, Chip
RF22	NI05104110	100KΩ, Chip
RF23	NI05022110	2.2Ω, Chip
RF24	NI05022110	2.2Ω, Chip
RF26	NI05102110	1KΩ, Chip
RF27	NI05100110	10Ω, Chip
RF28	NI05222110	2.2KΩ, Chip
RF29	NI05100110	10Ω, Chip
RF30	NI05102110	1KΩ, Chip
RF31	NI05102110	1KΩ, Chip
RF50	NH05010140	1Ω ¼W
RF51	NI05102110	1KΩ, Chip
		<b>PM16-SEMICONDUCTORS</b>
DF01	HZ20003020	Diode MA151K, Chip
DF02	HZ30002050	Zener 02CZ5.1V(Y), Chip
DF03	HZ20001020	Diode MA151WK, Chip
DF05	HZ20001020	Diode MA151WK, Chip
DF50	HD20003000	Diode RL103F
DF51	HD30561000	Zener 5.6V
DM01	HZ30005050	Zener 02CZ6.8, Chip
DM02	HZ30004050	Zener 02CZ8.2, Chip

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REF. DESIG.	PART NO.	DESCRIPTION
QF01	HC10016260	IC MSM80C59
QF02	HC10015260	IC MSM80C51
QF03	HC10011000	IC MSM2816A
QF06	BA20002020	Semicon Composit UN2214, Chip
QF07	BA20002020	Semicon Composit UN2214, Chip
QF08	BA20002020	Semicon Composit UN2214, Chip
QF10	BA20002020	Semicon Composit UN2214, Chip
QM01	HC10148030	IC LB1645N
QM02	HC10148030	IC LB1645N
		<b>PM16-MISCELLANEOUS</b>
JF01	YJ06006330	Jack, 13P
JF02	YJ06006250	Jack, 5P
JF03	YP06004420	Plug, 14P
JF10	YP06001050	Plug, 5P
LM01	LC14730040	Choke Coil 47µH
WF03	YB00700250	Connective Cord, 14P
W202	YB00080240	Connective Cord, 7P
W515	YB00390120	Connective Cord, 3P
XF01	FQ01205030	Seramic Vibrator, 12.0MHz
XF02	FQ01205030	Seramic Vibrator, 12.0MHz
PP16	YK158K1310 ZZ157K8310	<b>PP16-DAC CIRCUIT BOARD</b> P.W. Board, DAC P.W. Board Assembly
		<b>PP16-CAPACITORS</b>
C551	OA47601650	Elect 47µF 16V
C552	OF15473010	Film 0.047µF ±5%
C556	OF15224010	Film 0.22µF ±5%
?		
C569		
C570	DF15681350	Film 680pF
C571	OF15473010	Film 0.047µF ±5%
C572	OF15473010	Film 0.047µF ±5%
C573	OA47602550	Elect 47µF 25V
C574	OA47602550	Elect 47µF 25V
C575	OA10601650	Elect 10µF 16V
C576	OA10601650	Elect 10µF 16V
C580	OF54222520	Film 2200pF ±2%
C581	OF54222520	Film 2200pF ±2%
C582	DF74153520	Film 0.015µF ±2%
C583	DF74153520	Film 0.015µF ±2%
C584	OF54512510	Film 5100pF ±2%
C585	OF54512510	Film 5100pF ±2%
C586	OF54222510	Film 2200pF ±2%
C587	OF54222510	Film 2200pF ±2%
C588	OF54102520	Film 1000pF ±2%
C589	OF54102520	Film 1000pF ±2%
C590	OA10702510	Elect 100µF 25V
C591	OA10702510	Elect 100µF 25V
C592	OA10601610	Elect 10µF 16V
C593	OA10601610	Elect 10µF 16V
C596	OA10702550	Elect 100µF 25V
C597	OA10702550	Elect 100µF 25V
C598	OA10702550	Elect 100µF 25V
C599	OA10702550	Elect 100µF 25V

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REF. DESIG.	PART NO.	DESCRIPTION		
△ C805	OB68802510	Elect	6800μF	25V
△ C806	OB68802510	Elect	6800μF	25V
C807	OA47602550	Elect	47μF	25V
C808	OA47602550	Elect	47μF	25V
C811	OA47702550	Elect	470μF	25V
C812	OA47702550	Elect	470μF	25V
△ C836	OA33802520	Elect	3300μF	25V
△ C837	OA33802520	Elect	3300μF	25V
△ C845	OA68801620	Elect	6800μF	16V
<b>PP16-RESISTORS</b>				
R560	GM21417810	1.78KΩ	±2%	¼W
R561	GM21417810	1.78KΩ	±2%	¼W
R562	GM21410010	1KΩ	±2%	¼W
R563	GM21410010	1KΩ	±2%	¼W
R568	GM21423710	2.37KΩ	±2%	¼W
R569	GM21423710	2.37KΩ	±2%	¼W
R570	GM21423710	2.37KΩ	±2%	¼W
R571	GM21423710	2.37KΩ	±2%	¼W
△ R580	NH05033140	3.3Ω ±5% ¼W, Fusible [N,A,W]		
△ R583				
△ R801	NH05010120	1Ω	±5%	¼W, Fusible
△ R802	NH05010120	1Ω	±5%	¼W, Fusible
△ R803	NH05010140	1Ω	±5%	¼W, Fusible
△ R804	NH05010140	1Ω	±5%	¼W, Fusible
R807	GM21456200	562Ω	±2%	¼W
R808	GM21456200	562Ω	±2%	¼W
R809	GM21438310	3.83KΩ	±2%	¼W
R810	GM21438310	3.83KΩ	±2%	¼W
R813	GM21412110	1.21KΩ	±2%	¼W
R814	GM21412110	1.21KΩ	±2%	¼W
R815	GM21414710	1.47KΩ	±2%	¼W
R816	GM21414710	1.47KΩ	±2%	¼W
R817	GM21412110	1.21KΩ	±2%	¼W
R818	GM21412110	1.21KΩ	±2%	¼W
△ R821	NH05010120	1Ω	±5%	¼W, Fusible
R822	GM21410010	1KΩ	±2%	¼W
△ R831	NH05010120	1Ω	±5%	¼W, Fusible
△ R832	NH05010120	1Ω	±5%	¼W, Fusible
<b>PP16-SEMICONDUCTORS</b>				
DB01	HD20001000	Diode	1S2473	
DN01	HD20001000	Diode 1S2473		
DN06				
DN08	HD20001000	Diode	1S2473	
DN09	HD20001000	Diode	1S2473	
DN10	HD30063060	Zener	3.9V	RD3.9EB1
DN11	HD30063060	Zener	3.9V	RD3.9EB1
D801	HD20005010	Diode	W06B	
D802	HD20005010	Diode	W06B	
D803	HD20005010	Diode	W06B	
D804	HD20005010	Diode	W06B	
D805	HD30015060	Zener	5.6V	
D806	HD30015060	Zener	5.6V	
△ D807	HD20005010	Diode	W06B	
△ D808	HD20005010	Diode	W06B	
△ D809	HD20005010	Diode	W06B	
△ D810	HD20005010	Diode	W06B	

REF. DESIG.	PART NO.	DESCRIPTION	
D821	HD30024060	Zener	6.8V
△ D831	HD20005010	Diode	W06B
△ D832	HD20005010	Diode	W06B
△ D833	HD20005010	Diode	W06B
△ D834	HD20005010	Diode	W06B
△ D841	HD20009010	Diode	U05B
△ D842	HD20009010	Diode	U05B
△ D843	HD20009010	Diode	U05B
△ D844	HD20009010	Diode	U05B
QN01	HT107332A0	Transistor	2SA733(P, Q)
QN02	HT112962A0	Transistor	2SA1296(Y, GR)
QN03	HT309452A0	Transistor	2SC945(O, R)
Q551	HC10011490	IC	TDA1541
Q552	HC10027090	IC	NJM5534
Q553	HC10027090	IC	NJM5534
Q554	HC10027090	IC	NJM5534
Q555	HC10027090	IC	NJM5534
Q556	HF203722A0	F.E.T.	2SK372(GR, BL)
Q557	HF203722A0	F.E.T.	2SK372(GR, BL)
Q801	HT403131D0	Transistor	2SD313(D)
Q802	HT309452A0	Transistor	2SC945(O, R)
Q803	HT107332A0	Transistor	2SA733(P, Q)
Q804	HT205071D0	Transistor	2SB507(D)
Q805	HT327852A0	Transistor	2SC2785(RF, JF)
Q806	HT111752A0	Transistor	2SA1175(RF, JF)
Q821	HT113582A0	Transistor	2SA1358(O, Y)
△ F841	FS10200800	Fuse	
JB21	YT02020550	Terminal, IN/OUT;	2P
JD20	YT02010320	Terminal, 1P	
JG01	YL01010110	Terminal, Earth	
JG02	YJ08000270	Jack, Fuse Holder	
J510	YJ06006240	Jack, 4P	
J511	YP06003330	Plug, 3P	
J515	YJ06006230	Jack, 3P	
J516	YJ06006280	Jack, 8P	
J519	YT02020290	Terminal, Audio Out	
J524	YJ06002440	Jack, 4P	
J010	YJ06001050	Jack, 5P	
J011	YJ06001070	Jack, 7P	
J801	YP06001070	Plug, 9P	
J802	YJ06002450	Jack, 6P	
J803	YP06003340	Plug, 9P	
LD01	TP41042010	Pulse Transformer	
L502	LY20045010	Relay	SZ-2101
<b>PP26-REGULATOR CIRCUIT BOARD</b>			
PP26	YK158K1320	P.W. Board, Regulator	
	ZZ157K8320	P.W. Board Assembly	
D845	HD20001000	Diode	1S2473
△ Q831	HC10044060	IC	μPC7912H
△ Q832	HC10043060	IC	μPC7812H
△ Q841	HC10056060	IC	μPC7805H

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REF. DESIG.	PART NO.	DESCRIPTION	REF. DESIG.	PART NO.	DESCRIPTION	REF. DESIG.	PART NO.	DESCRIPTION	REF. DESIG.	PART NO.	DESCRIPTION
W803	YB00060240	Connective Cord, 9P	R211	GM11656240	PV16-RESISTORS 5.62MΩ ±1% 1/8W	R300	N101103110	10KΩ ±1%, Chip	R366	N105474110	470KΩ, Chip
PP36	YK158K1330	P36-POWER SWITCH CIRCUIT BOARD (F) P.W. Board, Power Switch (F)	R212	GM11656240	5.62MΩ ±1% 1/8W	R301	N101103110	10KΩ ±1%, Chip	R367	N105333110	33KΩ, Chip
			R213	NH05100140	10Ω ±5% 1/8W, Fusible	R302	N101103110	10KΩ ±1%, Chip	R368	N105103110	10KΩ, Chip
			R214	NH05121140	120Ω ±5% 1/8W, Fusible	R303	N101471110	27KΩ ±1%, Chip	R369	N105472110	47KΩ, Chip
△GH01	DF16104510	0.1µF, 200V (F)	R234	NH05121140	120Ω ±5% 1/8W, Fusible	R304	N105222110	470Ω ±1%, Chip	R370	N101363110	36KΩ ±1%, Chip
△SH01	SP01010650	Push Switch, Power (F)	R235	NH05121140	120Ω ±5% 1/8W, Fusible	R305	N101103110	10KΩ ±1%, Chip	R371	N101363110	36KΩ ±1%, Chip
PR16	YK158K1880	PR16-HEADPHONE AMP CIRCUIT BOARD P.W. Board, Headphone Amp P.W. Board Assembly	R236	GM11690920	90.9KΩ ±1% 1/6W	R306	N101103110	10KΩ ±1%, Chip	R372	N105272110	27KΩ, Chip
			R237	GM11690920	90.9KΩ ±1% 1/6W	R307	N101272110	27KΩ ±1%, Chip	R373	N105272110	27KΩ, Chip
			R238	GM11690920	90.9KΩ ±1% 1/6W	R308	N101471110	470Ω ±1%, Chip	R374	N105472110	47KΩ, Chip
R900	FM01030340	Variable Resistor, 10KΩ(A)	R239	GM11690920	90.9KΩ ±1% 1/6W	R309	N101471110	470Ω ±1%, Chip	R375	N105472110	47KΩ, Chip
			R240	GM11690920	90.9KΩ ±1% 1/6W	R310	N105222110	470Ω ±1%, Chip	R376	N105333110	33KΩ, Chip
			R241	GM11690920	90.9KΩ ±1% 1/6W	R311	N105103110	10KΩ, Chip	R377	N105272110	27KΩ, Chip
Q901	HT328781A0	NJM4558D Transistor, 2SC2878	R242	GM11690920	90.9KΩ ±1% 1/6W	R312	N105683110	68KΩ, Chip	R378	N105272110	27KΩ, Chip
			R243	GM11690920	90.9KΩ ±1% 1/6W	R313	N105473110	47KΩ, Chip	R379	N105272110	27KΩ, Chip
			R244	GM11690920	90.9KΩ ±1% 1/6W	R314	N105473110	47KΩ, Chip	R380	N105272110	27KΩ, Chip
Q904	HT328781A0	2SC2878 Transistor, 2SC2878	R245	GM11690920	90.9KΩ ±1% 1/6W	R315	N105473110	47KΩ, Chip	R381	N105683110	68KΩ, Chip
			R246	GM11690920	90.9KΩ ±1% 1/6W	R316	N105473110	47KΩ, Chip	R382	N105272110	27KΩ, Chip
			R247	GM11690920	90.9KΩ ±1% 1/6W	R317	N105473110	47KΩ, Chip	R383	N105272110	27KΩ, Chip
Q906	HT328781A0	2SC2878 Transistor, 2SC2878	R248	GM11690920	90.9KΩ ±1% 1/6W	R318	N105683110	68KΩ, Chip	R384	N105473110	47KΩ, Chip
			R249	GM11690920	90.9KΩ ±1% 1/6W	R319	N105683110	68KΩ, Chip	R385	N105473110	47KΩ, Chip
			R250	GM11690920	90.9KΩ ±1% 1/6W	R320	N105683110	68KΩ, Chip	R386	N105473110	47KΩ, Chip
J901	YJ01002340	Jack, Headphone	R251	GM11690920	90.9KΩ ±1% 1/6W	R321	N101133110	13KΩ ±1%, Chip	R387	N105473110	47KΩ, Chip
W510	YB00203000	Connective Cord, 4P	R252	GM11690920	90.9KΩ ±1% 1/6W	R322	N101133110	13KΩ ±1%, Chip	R388	N105473110	47KΩ, Chip
			R253	GM11690920	90.9KΩ ±1% 1/6W	R323	N101334110	330KΩ ±1%, Chip	R389	N105473110	47KΩ, Chip
			R254	GM11690920	90.9KΩ ±1% 1/6W	R324	N105182110	1.8KΩ, Chip	R390	N101753110	75KΩ ±1%, Chip
W511	YB00500420	Connective Cord, 3P	R255	GM11690920	90.9KΩ ±1% 1/6W	R325	N105182110	1.8KΩ, Chip	R391	N101753110	75KΩ ±1%, Chip
			R256	GM11690920	90.9KΩ ±1% 1/6W	R326	N105223110	22KΩ, Chip	R392	N101334110	330KΩ ±1%, Chip
			R257	GM11690920	90.9KΩ ±1% 1/6W	R327	N105223110	22KΩ, Chip	R393	N105224110	220KΩ, Chip
PS16	YK158K1850	P516-POWER SWITCH CIRCUIT BOARD (A, N, W) P.W. Board, Power Switch P.W. Board Assembly	R258	GM11690920	90.9KΩ ±1% 1/6W	R328	N105663110	56KΩ, Chip	R394	N105224110	220KΩ, Chip
			R259	GM11690920	90.9KΩ ±1% 1/6W	R329	N105663110	56KΩ, Chip	R395	N105104110	100KΩ, Chip
			R260	GM11690920	90.9KΩ ±1% 1/6W	R330	N105471110	470Ω, Chip	R396	N105124110	120KΩ, Chip
△GH01	DK18103840	Ceramic Cap. 0.01µF, 400V (N.A.W)	R261	GM11690920	90.9KΩ ±1% 1/6W	R331	N105471110	470Ω, Chip	R397	N105473110	47KΩ, Chip
			R262	GM11690920	90.9KΩ ±1% 1/6W	R332	N105821110	820Ω, Chip	R398	N105473110	47KΩ, Chip
			R263	GM11690920	90.9KΩ ±1% 1/6W	R333	N105152110	1.5KΩ, Chip			
△SH01	SP01010650	Push Switch, Power (N, A, W)	R264	GM11690920	90.9KΩ ±1% 1/6W	R334	N105471110	470Ω, Chip			
			R265	GM11690920	90.9KΩ ±1% 1/6W	R335	N105683110	68KΩ, Chip			
			R266	GM11690920	90.9KΩ ±1% 1/6W	R336	N105683110	68KΩ, Chip			
PS26	YK157K0510	P526-TEN KEYS CIRCUIT BOARD P.W. Board, Ten Keys P.W. Board Assembly	R267	GM11690920	90.9KΩ ±1% 1/6W	R337	N101134110	130KΩ, Chip	D301	HZ30003050	PV26-SEMICONDUCTORS Zener Diode
			R268	GM11690920	90.9KΩ ±1% 1/6W	R338	N105663110	56KΩ, Chip	D302	HZ20001020	Zener Diode
			R269	GM11690920	90.9KΩ ±1% 1/6W	R339	N105223110	22KΩ, Chip	D303	HZ20001020	Zener Diode
SS01	SP01010970	Push Switch	R270	GM11690920	90.9KΩ ±1% 1/6W	R340	N105223110	22KΩ, Chip	D304	HZ20005020	Zener Diode
			R271	GM11690920	90.9KΩ ±1% 1/6W	R341	N105474110	470KΩ, Chip	D305	HZ20002050	Zener Diode
			R272	GM11690920	90.9KΩ ±1% 1/6W	R342	N105103110	10KΩ, Chip	D306	HZ20003020	Zener Diode
SS15	SS02020850	Slide Switch, Timer/Play	R273	GM11690920	90.9KΩ ±1% 1/6W	R343	N105472110	4.7KΩ, Chip	Q301	HC10042090	IC
			R274	GM11690920	90.9KΩ ±1% 1/6W	R344	N105682110	6.8KΩ, Chip	Q302	HC10042090	IC
			R275	GM11690920	90.9KΩ ±1% 1/6W	R345	N105682110	6.8KΩ, Chip	Q303	HC10042090	IC
SS16	SS02020850	Slide Switch, Timer/Play	R276	GM11690920	90.9KΩ ±1% 1/6W	R346	N105474110	470KΩ, Chip	Q304	HC10043090	IC
			R277	GM11690920	90.9KΩ ±1% 1/6W	R347	N105104110	100KΩ, Chip	Q305	HC40330020	IC
			R278	GM11690920	90.9KΩ ±1% 1/6W	R348	N105333110	33KΩ, Chip	Q306	HC40530020	IC
PV16	YK158K1810	PV16-SERVO CIRCUIT BOARD P.W. Board, Servo P.W. Board Assembly	R279	GM11690920	90.9KΩ ±1% 1/6W	R349	N105333110	33KΩ, Chip	Q307	HC10011090	IC
			R280	GM11690920	90.9KΩ ±1% 1/6W	R350	N105822110	8.2KΩ, Chip	Q308	HX32351010	Transistor
			R281	GM11690920	90.9KΩ ±1% 1/6W	R351	N105822110	8.2KΩ, Chip	Q309	HC10059210	IC
C201	OA47602510	PV16-CAPACITORS Elect, 47µF, 25V Elect, 1µF, 50V Elect, 4.7µF, 35V Elect, 4.7µF, 16V Elect, 1µF, 50V Elect, 10µF, 16V	R282	GM11690920	90.9KΩ ±1% 1/6W	R352	N105563110	56KΩ, Chip	Q310	HM11621A0	Transistor
			R283	GM11690920	90.9KΩ ±1% 1/6W	R353	N101243110	24KΩ, Chip	Q311	BA20005020	Semicon Composit
			R284	GM11690920	90.9KΩ ±1% 1/6W	R354	N10505110	50KΩ, Chip	Q312	HA20005020	Semicon Composit
C204	OA10505010	Elect, 105µF, 50V	R285	GM11690920	90.9KΩ ±1% 1/6W	R355	N10505110	50KΩ, Chip	Q313	HA20005020	Semicon Composit
			R286	GM11690920	90.9KΩ ±1% 1/6W	R356	N10505110	50KΩ, Chip	Q314	BA20005020	Semicon Composit
			R287	GM11690920	90.9KΩ ±1% 1/6W	R357	N101364110	360KΩ, Chip	Q315	HA20005020	Semicon Composit
C271	OA47601610	Elect, 47µF, 16V	R288	GM11690920	90.9KΩ ±1% 1/6W	R358	N10523110	22KΩ, Chip	Q316	HA20005020	Semicon Composit
			R289	GM11690920	90.9KΩ ±1% 1/6W	R359	N10523110	22KΩ, Chip	Q317	HA20005020	Semicon Composit
			R290	GM11690920	90.9KΩ ±1% 1/6W	R360	N10523110	22KΩ, Chip	Q318	BA20005020	Semicon Composit
C273	OA10505010	Elect, 105µF, 50V	R291	GM11690920	90.9KΩ ±1% 1/6W	R361	N101882110	188KΩ, Chip	Y301	YJ07002230	Jack, 16P
			R292	GM11690920	90.9KΩ ±1% 1/6W	R362	N101882110	188KΩ, Chip	Y302	YJ07002230	Jack, 16P
			R293	GM11690920	90.9KΩ ±1% 1/6W	R363	N101882110	188KΩ, Chip	X201	FO01205030	Seramic Vibrator
C279	OA10601610	Elect, 106µF, 16V	R294	GM11690920	90.9KΩ ±1% 1/6W	R364	N105472110	47KΩ, Chip			
			R295	GM11690920	90.9KΩ ±1% 1/6W	R365	N105472110	47KΩ, Chip			
			R296	GM11690920	90.9KΩ ±1% 1/6W	R366	N105472110	47KΩ, Chip			

M 7199

[MEMO]

REF. DESIG.	PART NO.	DESCRIPTION	REF. DESIG.	PART NO.	DESCRIPTION
JY02	YJ06006330	PY16-MISCELLANEOUS Jack, 13P	YJ02	YJ06006330	PY16-MISCELLANEOUS Jack, 13P
SY01	SP01010970	Push Switch, Stop	SY01	SP01010970	Push Switch, Stop
SY02	SP01010970	Push Switch, Pause	SY02	SP01010970	Push Switch, Pause
SY03	SP01010970	Push Switch, Play	SY03	SP01010970	Push Switch, Play
SY05	SP01010970	Push Switch, Play	SY05	SP01010970	Push Switch, Play
SY16	HQ30801410	Display Unit	SY16	HQ30801410	Display Unit
VY01	YB00180330	Connective Cord, 13P	VY01	YB00180330	Connective Cord, 13P
WY03	YB00130360	Connective Cord, 5P	WY03	YB00130360	Connective Cord, 5P
XY01	FO03004010	Seramic Vibrator 3.00MHz	XY01	FO03004010	Seramic Vibrator 3.00MHz
ZY01	HW10001950	Photo Unit	ZY01	HW10001950	Photo Unit
PY26	WB157K1440 ZZ157K8440	PY26-LAMP CIRCUIT BOARD P.W. Board, Lamp P.W. Board Assembly	PY26	WB157K1440 ZZ157K8440	PY26-LAMP CIRCUIT BOARD P.W. Board, Lamp P.W. Board Assembly
DY51	HD20003000	Diode RL103E, etc.	DY51	HD20003000	Diode RL103E, etc.
DY52	HD20003000	Diode RL103E, etc.	DY52	HD20003000	Diode RL103E, etc.

REF. DESIG.	PART NO.	DESCRIPTION	REF. DESIG.	PART NO.	DESCRIPTION
PY16	WB157K1420 ZZ157K8420	PY16-DISPLAY CIRCUIT BOARD P.W. Board, Display P.W. Board Assembly	PY16	WB157K1420 ZZ157K8420	PY16-DISPLAY CIRCUIT BOARD P.W. Board, Display P.W. Board Assembly
CY02	DK58473300	PY16-CAPACITORS Ceramic 0.047µF, Chip	CY02	DK58473300	PY16-CAPACITORS Ceramic 0.047µF, Chip
CY04	DD55330300	Ceramic 33pF ±5%, Chip	CY04	DD55330300	Ceramic 33pF ±5%, Chip
CY05	DD55330300	Ceramic 33pF ±5%, Chip	CY05	DD55330300	Ceramic 33pF ±5%, Chip
CY07	DK56222300	Ceramic 2200pF ±10%, Chip	CY07	DK56222300	Ceramic 2200pF ±10%, Chip
CY14			CY14		
RY01	NI05154110	PY16-RESISTORS 150KΩ ±5% 1/10W, Chip	RY01	NI05154110	PY16-RESISTORS 150KΩ ±5% 1/10W, Chip
RY05	NI05103110	10KΩ ±5% 1/10W, Chip	RY05	NI05103110	10KΩ ±5% 1/10W, Chip
RY06	NI05101110	100Ω ±5% 1/10W, Chip	RY06	NI05101110	100Ω ±5% 1/10W, Chip
RY13	NI05332110	3.3KΩ ±5% 1/10W, Chip	RY13	NI05332110	3.3KΩ ±5% 1/10W, Chip
RY15	NI05562110	5.6KΩ ±5% 1/10W, Chip	RY15	NI05562110	5.6KΩ ±5% 1/10W, Chip
RY16	NI05562110	5.6KΩ ±5% 1/10W, Chip	RY16	NI05562110	5.6KΩ ±5% 1/10W, Chip
RY17	NI05103110	10KΩ ±5% 1/10W, Chip	RY17	NI05103110	10KΩ ±5% 1/10W, Chip
RY18	NI05103110	10KΩ ±5% 1/10W, Chip	RY18	NI05103110	10KΩ ±5% 1/10W, Chip
RY19	NI05103110	10KΩ ±5% 1/10W, Chip	RY19	NI05103110	10KΩ ±5% 1/10W, Chip
RY20	NI05103110	10KΩ ±5% 1/10W, Chip	RY20	NI05103110	10KΩ ±5% 1/10W, Chip
RY21	NI05103110	10KΩ ±5% 1/10W, Chip	RY21	NI05103110	10KΩ ±5% 1/10W, Chip
RY22	NI05472110	4.7KΩ ±5% 1/10W, Chip	RY22	NI05472110	4.7KΩ ±5% 1/10W, Chip
RY24	NI05334110	330KΩ ±5% 1/10W, Chip	RY24	NI05334110	330KΩ ±5% 1/10W, Chip
RY25	NI05103110	10KΩ ±5% 1/10W, Chip	RY25	NI05103110	10KΩ ±5% 1/10W, Chip
RY26	NI05103110	10KΩ ±5% 1/10W, Chip	RY26	NI05103110	10KΩ ±5% 1/10W, Chip
RY27	NI05103110	10KΩ ±5% 1/10W, Chip	RY27	NI05103110	10KΩ ±5% 1/10W, Chip
DY01	HZ20003020	PY16-SEMICONDUCTORS Diode MA151K, Chip	DY01	HZ20003020	PY16-SEMICONDUCTORS Diode MA151K, Chip
DY05	HZ20003020	Diode MA151K, Chip	DY05	HZ20003020	Diode MA151K, Chip
DY06	HZ20003020	Diode MA151K, Chip	DY06	HZ20003020	Diode MA151K, Chip
QY01	HC10212030	IC LC8954D	QY01	HC10212030	IC LC8954D
QY02	BA10001020	Semicon Composit UN2114, Chip	QY02	BA10001020	Semicon Composit UN2114, Chip
QY06	HX413281S0	Transistor 2SD1328(S), Chip	QY06	HX413281S0	Transistor 2SD1328(S), Chip
QY10	HX413281S0	Transistor 2SD1328(S), Chip	QY10	HX413281S0	Transistor 2SD1328(S), Chip
QY11	HX327121A0	Transistor 2SC2712(G), Chip	QY11	HX327121A0	Transistor 2SC2712(G), Chip
QY12	HX327121A0	Transistor 2SC2712(G), Chip	QY12	HX327121A0	Transistor 2SC2712(G), Chip
QY13	HX327121A0	Transistor 2SC2712(G), Chip	QY13	HX327121A0	Transistor 2SC2712(G), Chip
QY14	HX327121A0	Transistor 2SC2712(G), Chip	QY14	HX327121A0	Transistor 2SC2712(G), Chip

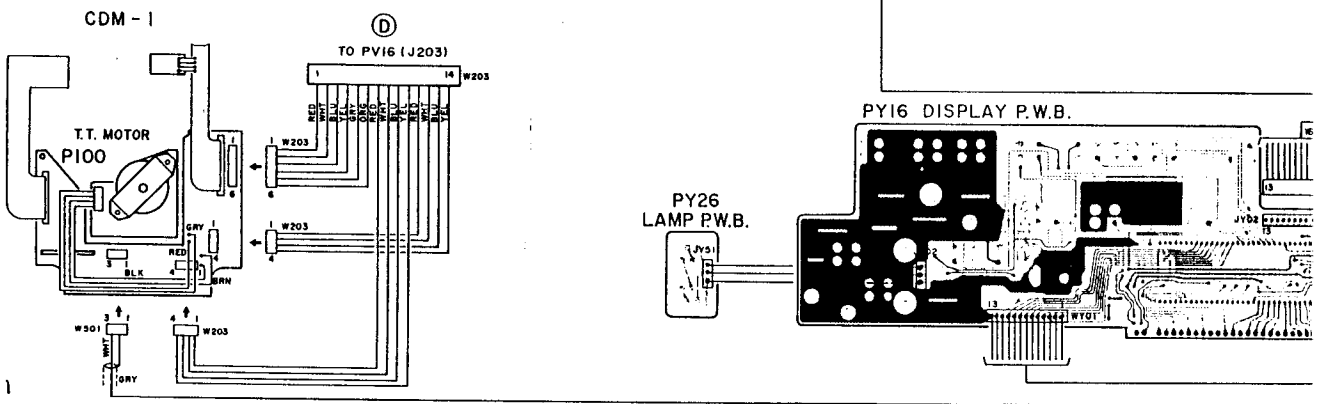
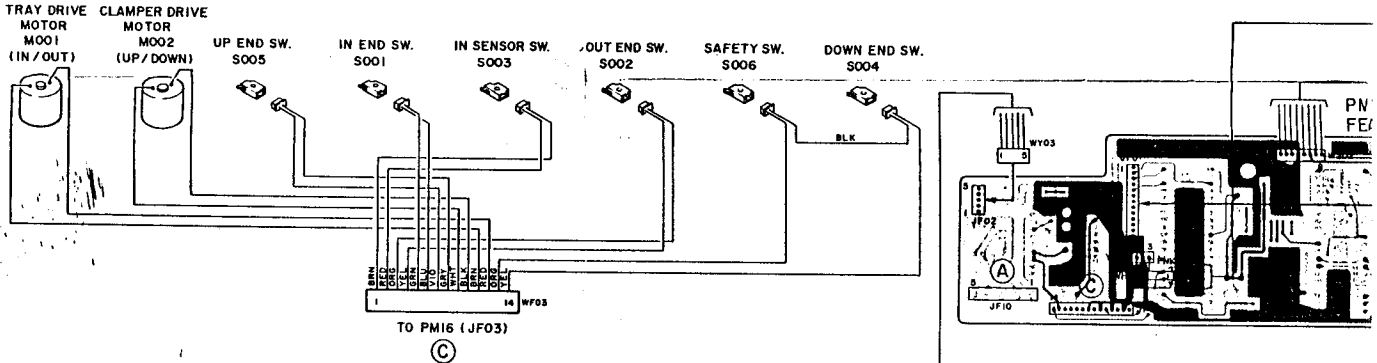
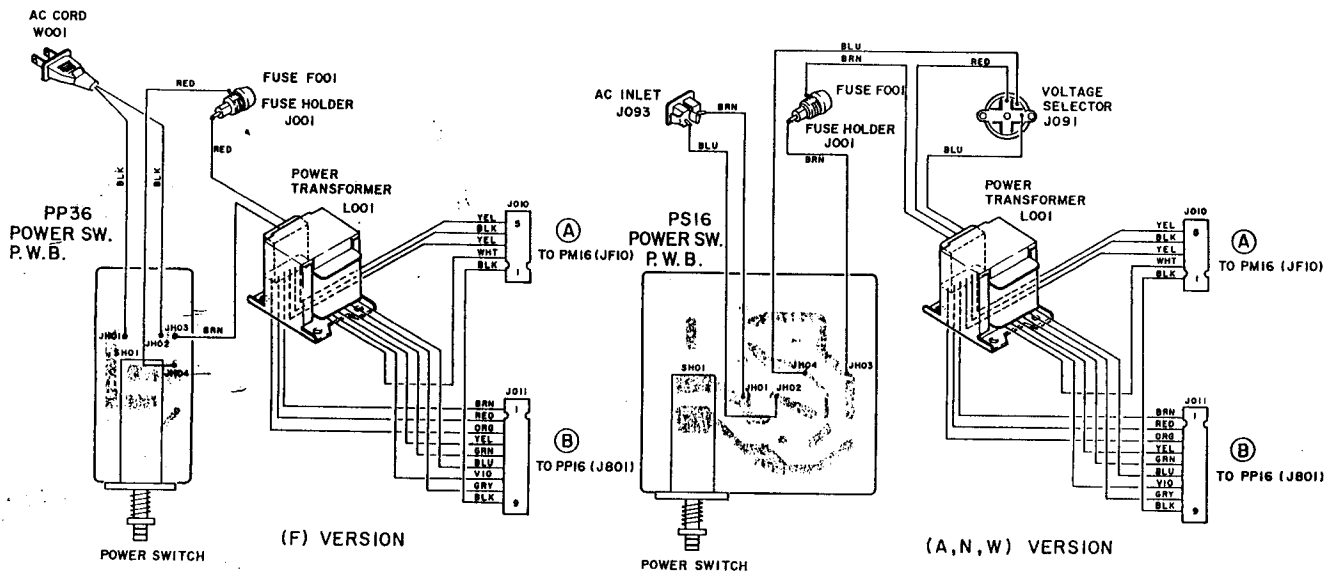
NOTE ON SAFETY:  
 Symbol Δ Fire or electrical shock hazard. Only original parts should be used to replace any part marked with symbol Δ.  
 Any other component substitution (other than original type), may increase risk of fire or electrical shock hazard.

(W01-99)	Assembly and Wiring
(T01-99)	Adjustment
(X01-00)	Correction

For Service Manuals Contact  
**MAURITRON TECHNICAL SERVICES**  
 8 Cherry Tree Rd, Chinnor  
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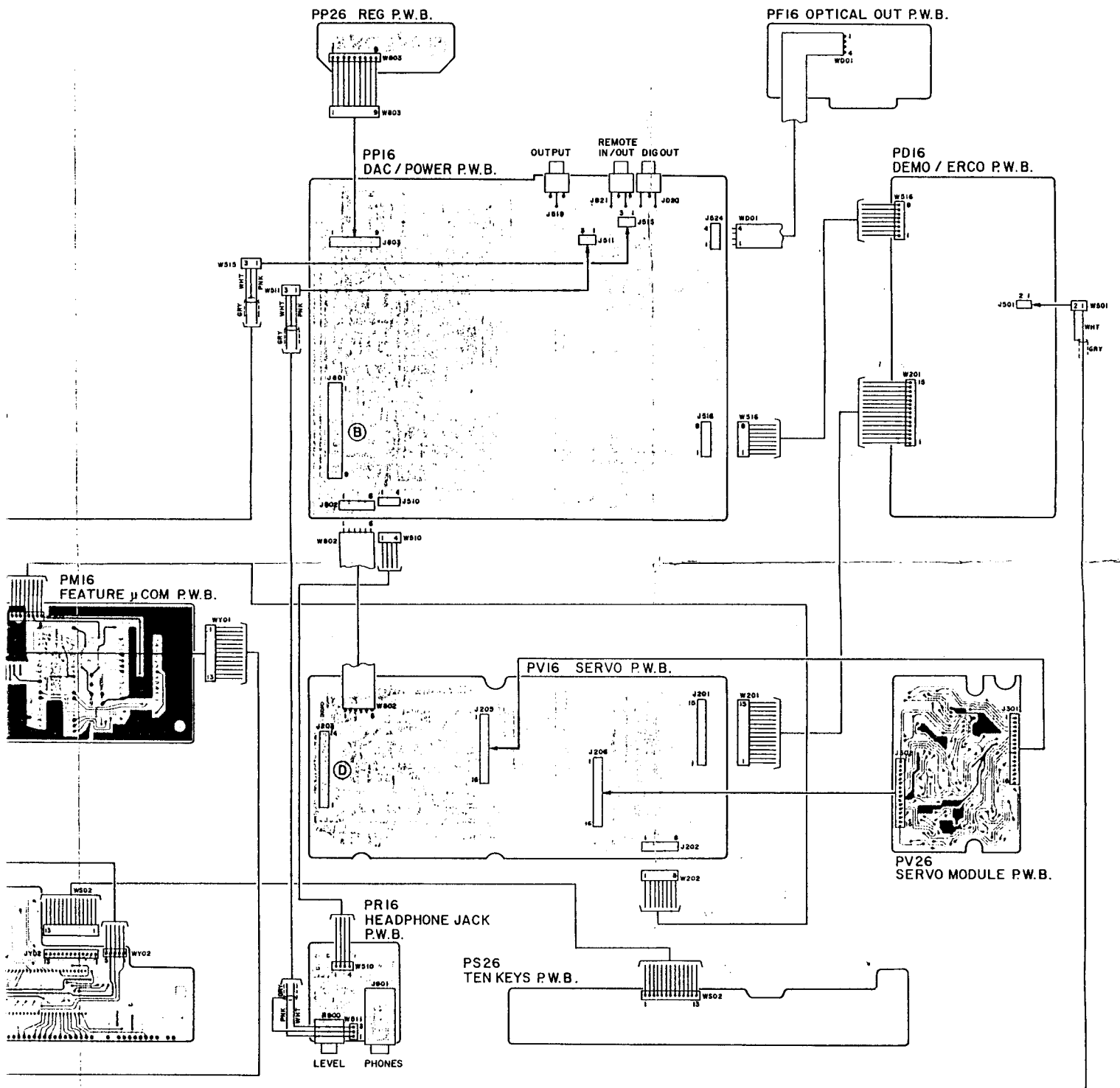
M7200

WIRING DIAGRAMS (COMPONENT SIDE)



M 2201

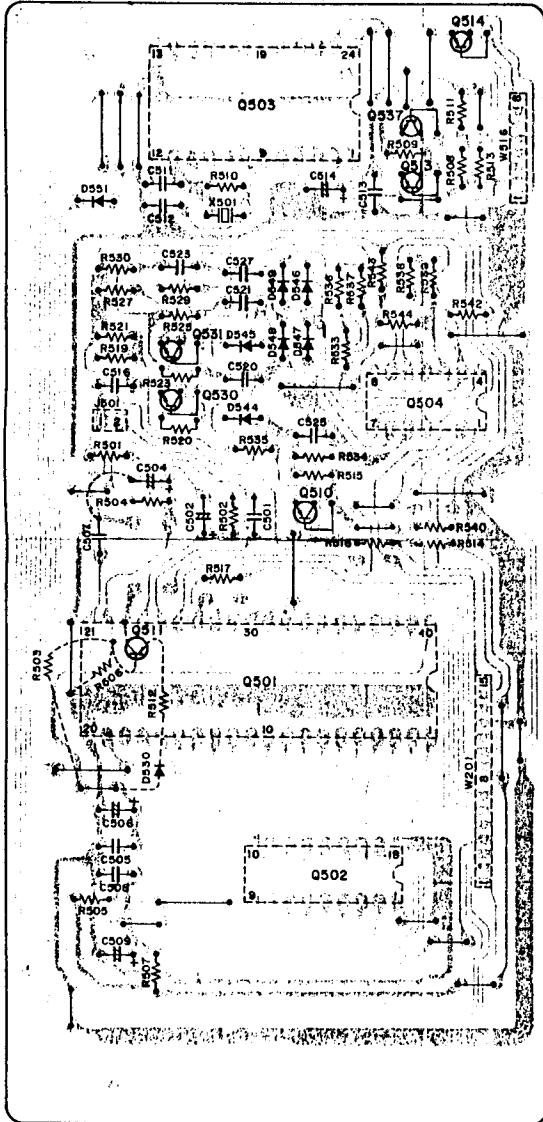
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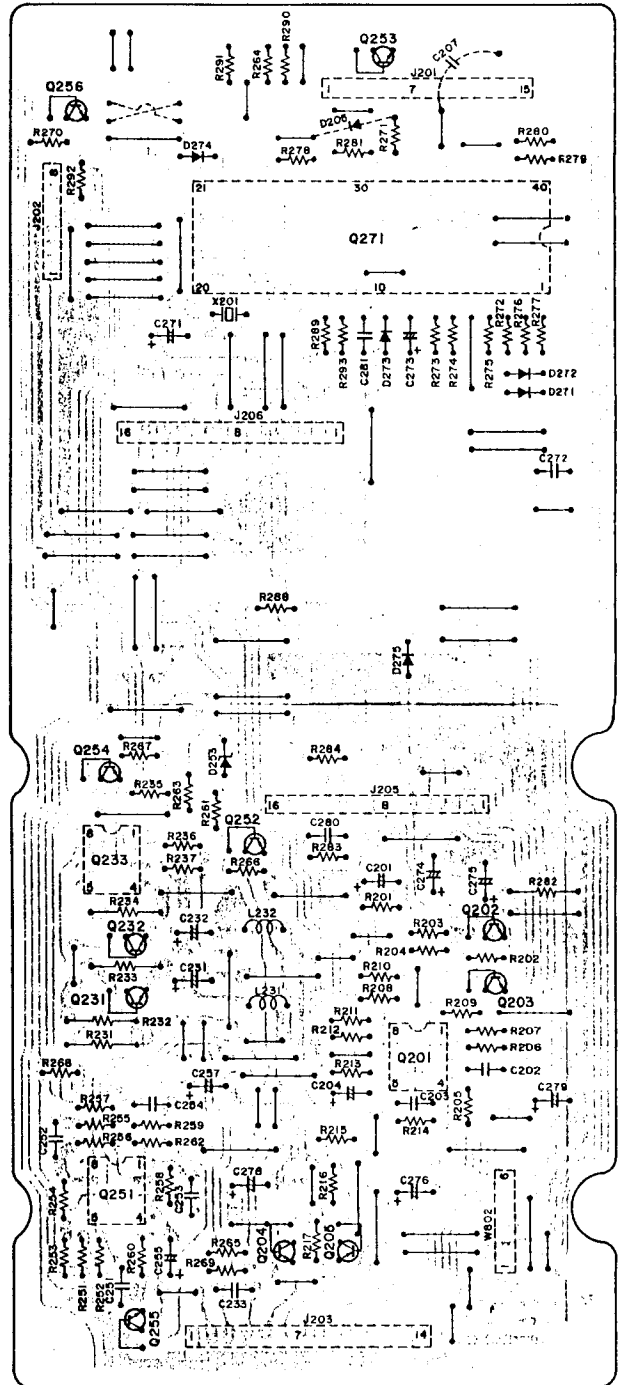
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PART LOCATIONS (PATTERN SIDE)

PD16 DEMO / ERCO P.W.B.



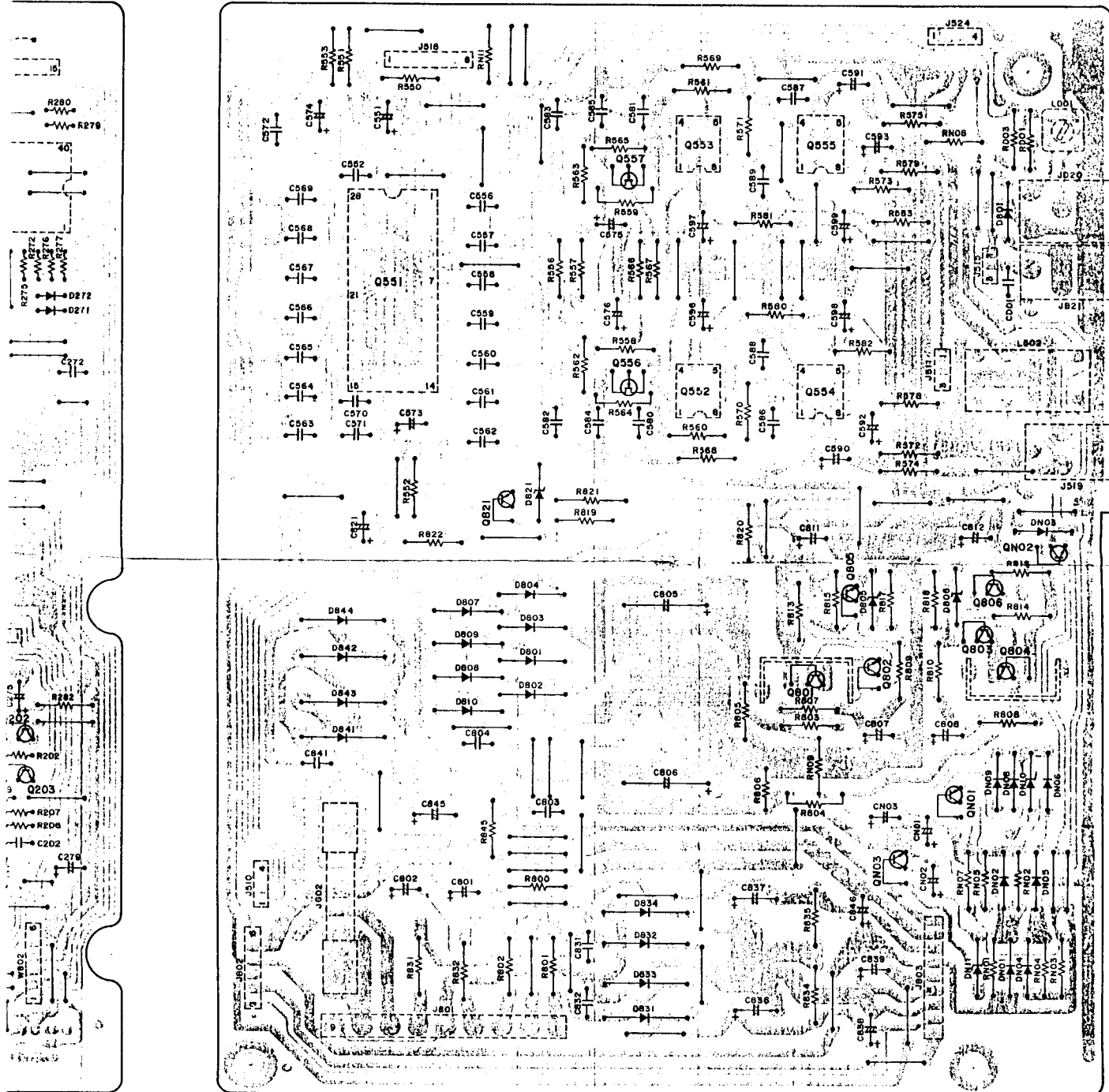
PV16 SERVO P.W.B.



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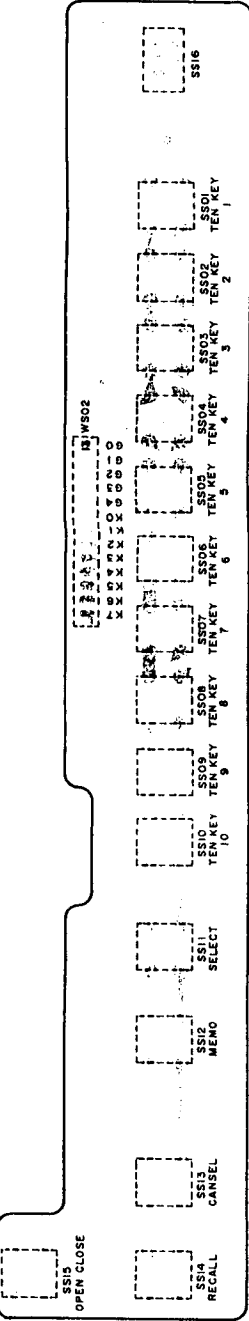
PPI6 DAC / POWER P.W.B.



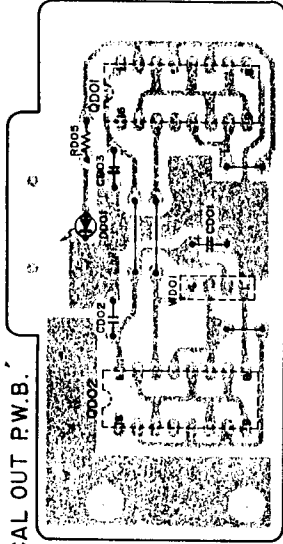
M 7202

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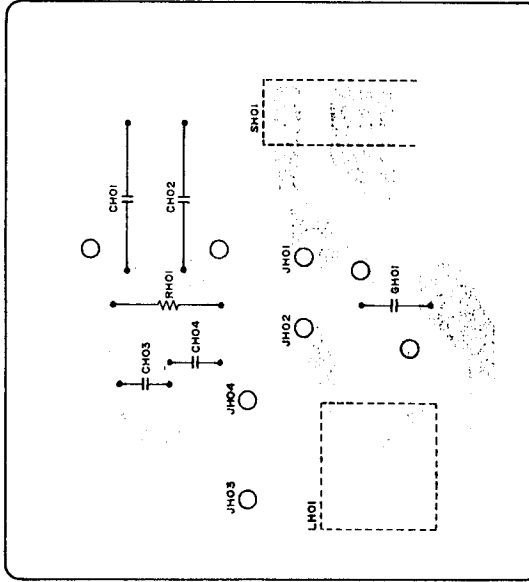
**PS26  
TEN KEYS P.W.B.**



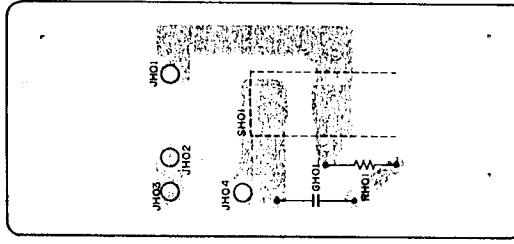
**PF16 OPTICAL OUT P.W.B.**



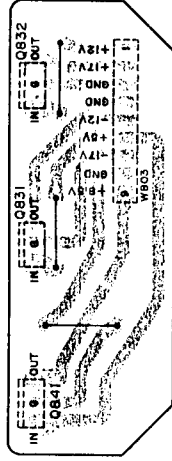
**PS16  
POWER SW. P.W.B.**



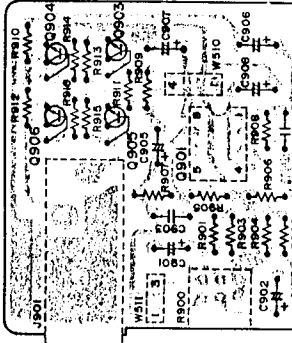
**PP36 (F ONLY)  
POWER SW. P.W.B.**



**PP26 REG P.W.B.**



**PR16  
HEADPHONE JACK P.W.B.**

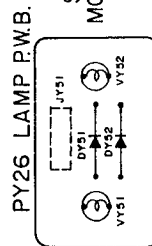
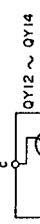
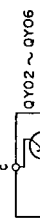
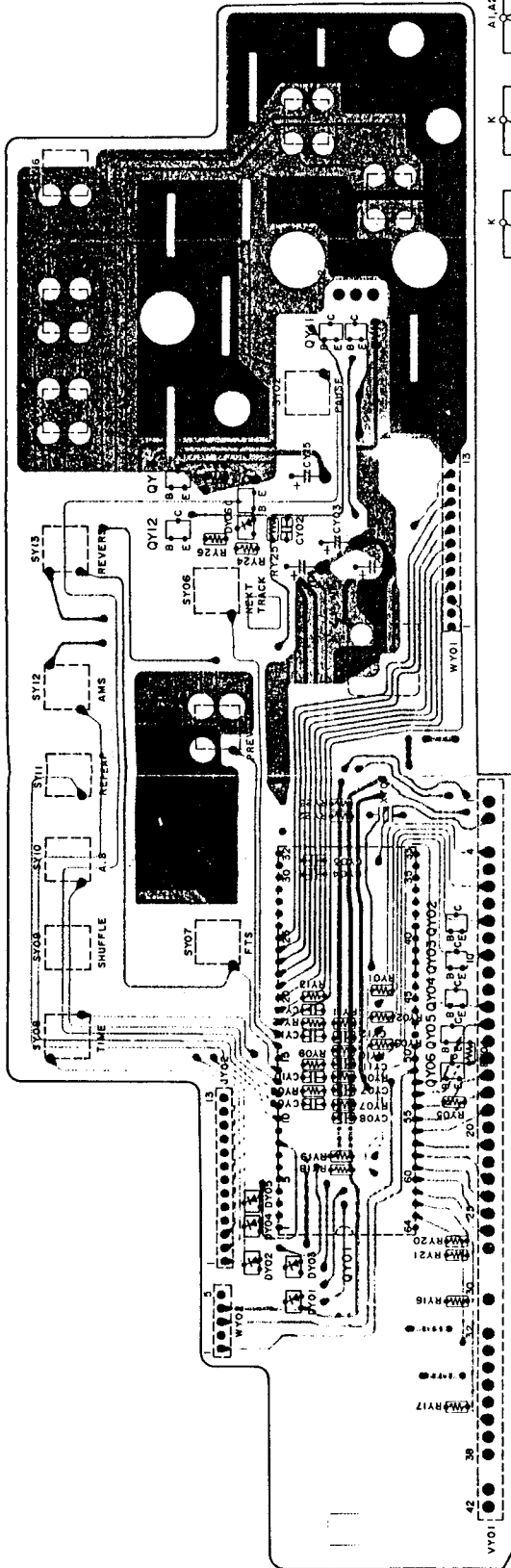


**PY16 DISPLAY P.W.B.**

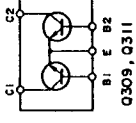
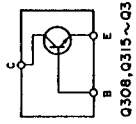
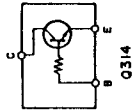
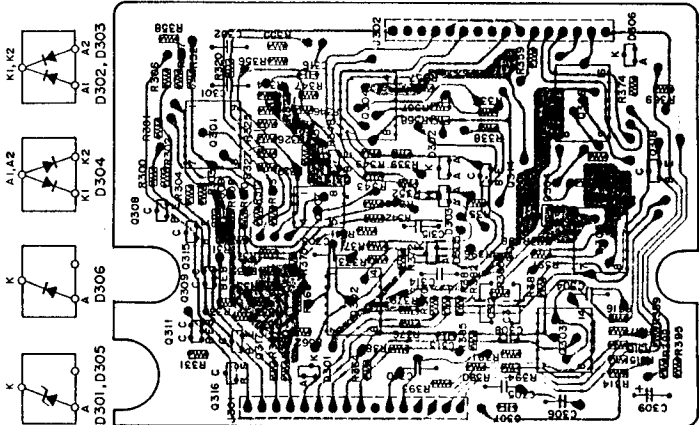


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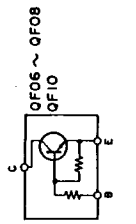
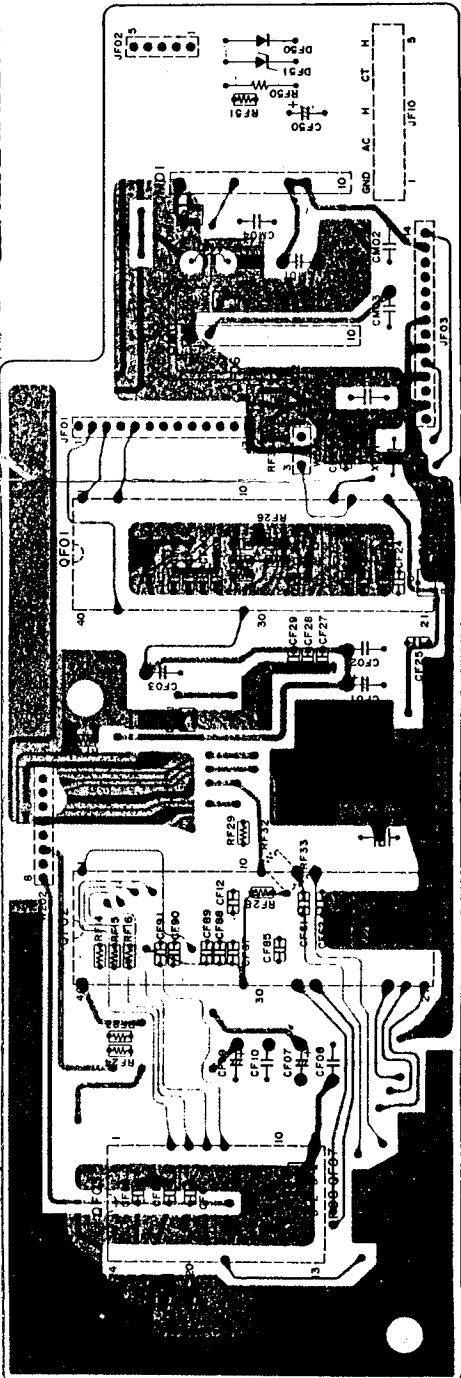
PY16 DISPLAY P.W.B.



PV26 SERVO MODULE P.W.B.



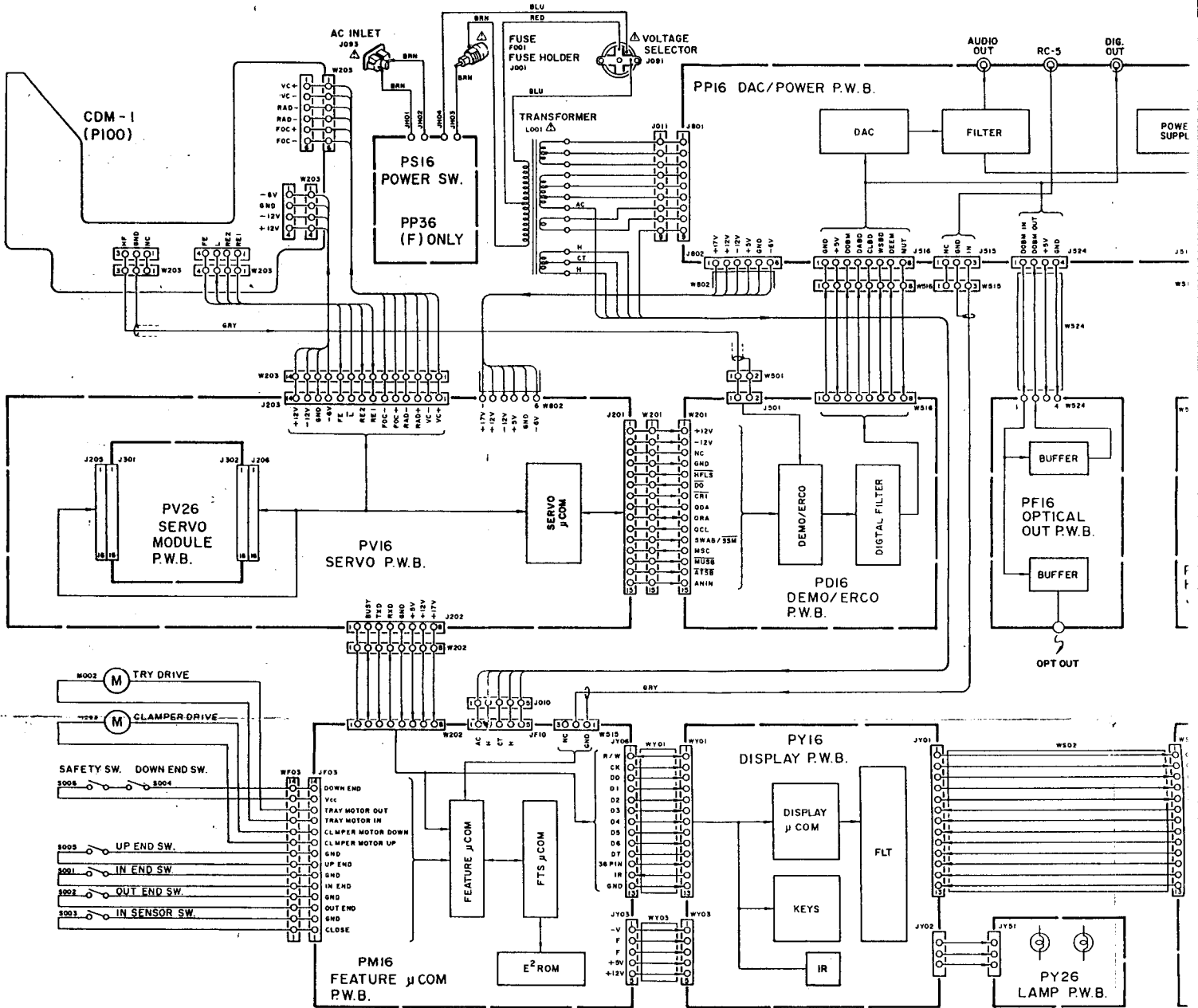
PM16 FEATURE J.COM P.W.B.



M7203

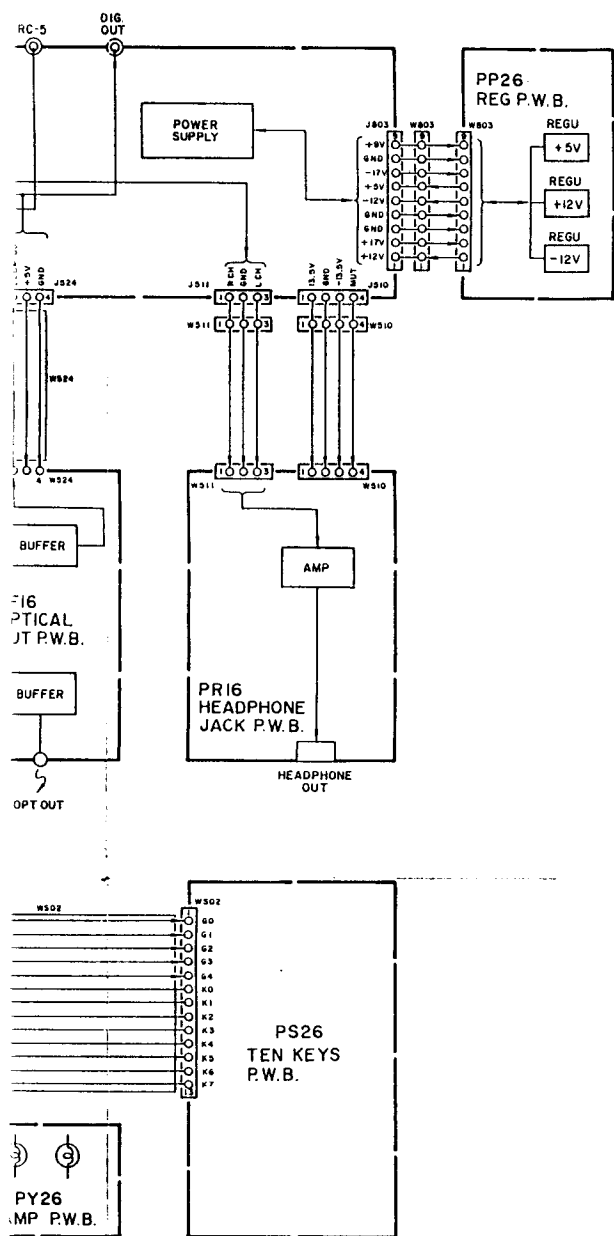
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BLOCK DIAGRAM

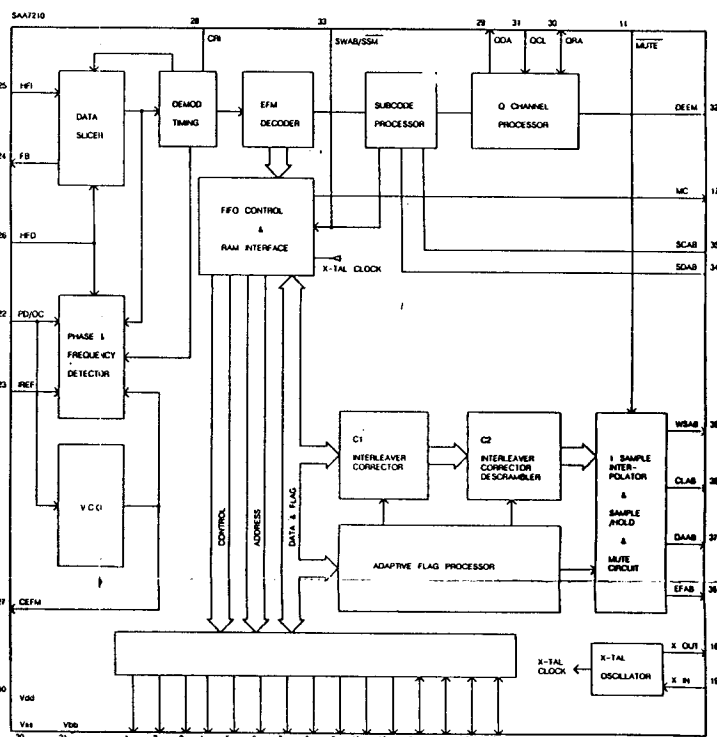


M 7204<sup>A</sup>

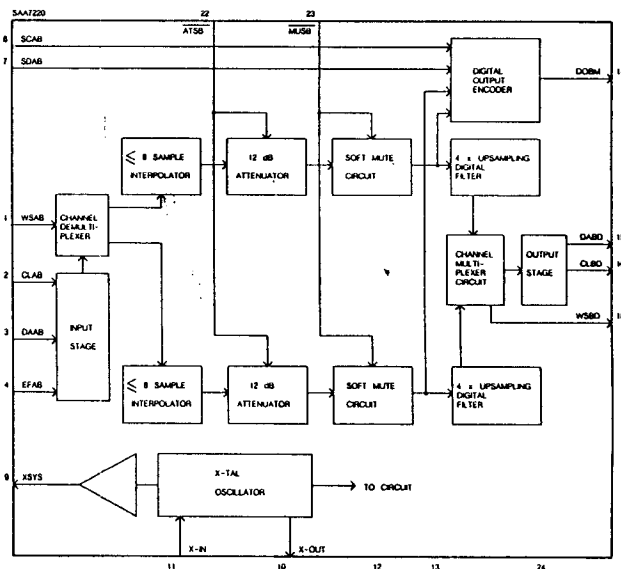
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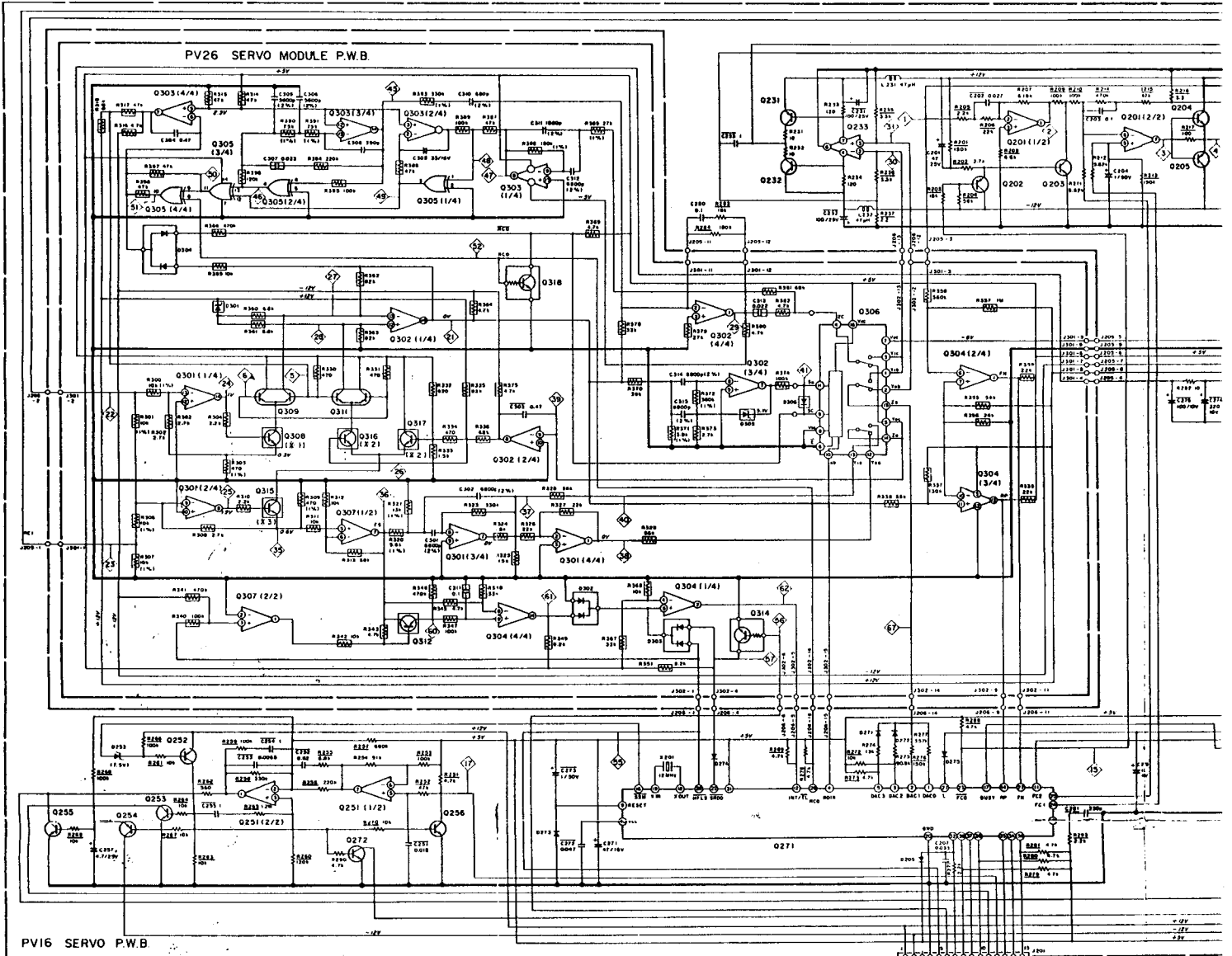
### DECODER-A (Q501)



### FILTER-B (Q503)



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PV16 SERVO P.W.B.

NOTE  
 (1), (2), (3): NECESSARILY TO USE SAME TYPE TRANSISTOR

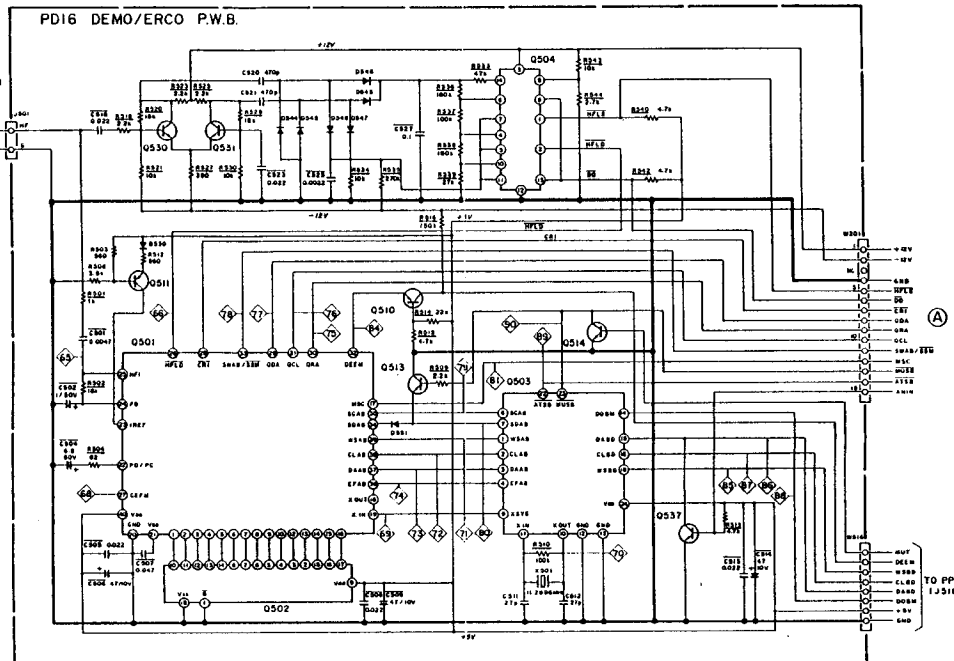
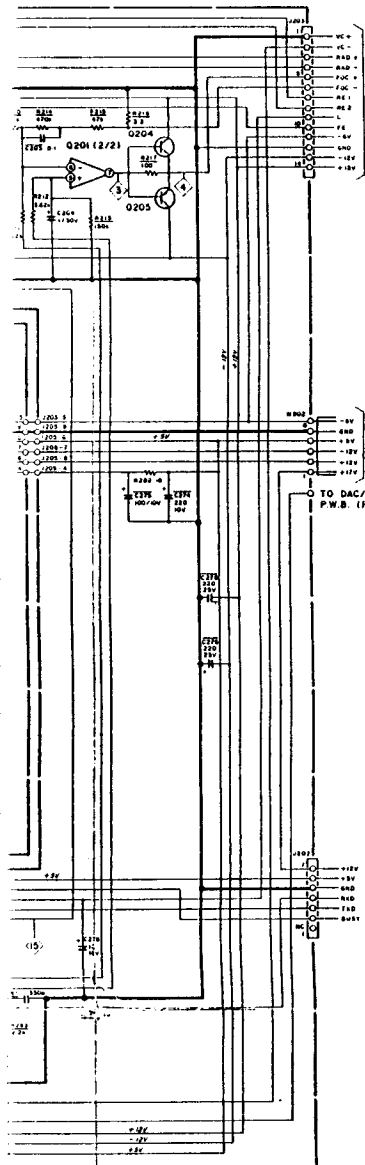
(A)

**NOTE ON SAFETY :**  
 Symbol  $\Delta$  Fire or electrical shock hazard. Only original parts should be used to replace any part marked with symbol  $\Delta$ . Any other component substitution (other than original type), may increase risk of fire or electrical shock hazard.

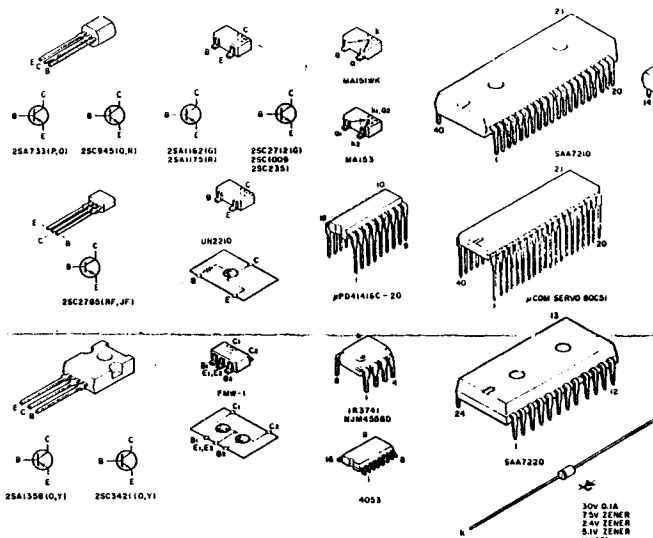
M 2204B

Components and wiring are subject to c/t

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Q514, Q256, Q537 Q203, Q253, Q255 HT3094S2A0 25C945 (Q, R)	Q233 HC1001320 1R3741	Q316, Q317 HX310091A0 25C1009
Q254, Q202 Q510, Q513, Q252 HT107332A0 25A733 (P, Q)	Q271 HC10017260 µCOM SERV0 BOC51	Q511 HT111752A0 25A1175
Q501 HC1000490 5A7210	Q301 ~ Q304 HC10042090 NJM2902M	D205 D344 ~ D549 D271 ~ D275, D551 HD20002000 30V 0.1A
Q502 HC10158060 JPD41416C-20	Q305 HC40300020 4030	D253 HD30751000 2.4V ZENER
Q503 HC10010490 5A7220	Q306 HC40530020 4053	D301 H230003090 2.4V ZENER
Q504 HC10010320 1R2339	Q308 HX32351010 25C2351	D302, D303, D306 H220001020 MA151WK
Q530, Q531, Q272 HT327852A0 25C2785	Q309, Q311 HC10058210 FMW1	D304 H220005020 MA153
Q201, Q251, Q307 HC10003090 NJM4558D	Q312 HX11621A0 25A1162 (G)	D305 H230002050 5.1V ZENER
Q204, Q232 HT334212A0 25C3421 (Q, Y)	Q313, Q314, Q318 BA20005020 UN2210	D530 HV0001020 MA27A
Q205, Q231 HT113582A0 25A1358 (Q, Y)	Q315 HX327121A0 25C2712 (G)	



"SERVICE INFORMATION IS FOR USE BY QUALIFIED PERSONNEL ONLY - ANY MISADJUSTMENT OR MISALIGNMENT MAY BE TREATED AS A NON-WARRANTY REPAIR BY ANY MARANTZ SERVICE CENTRE -"

Kind of Common Parts

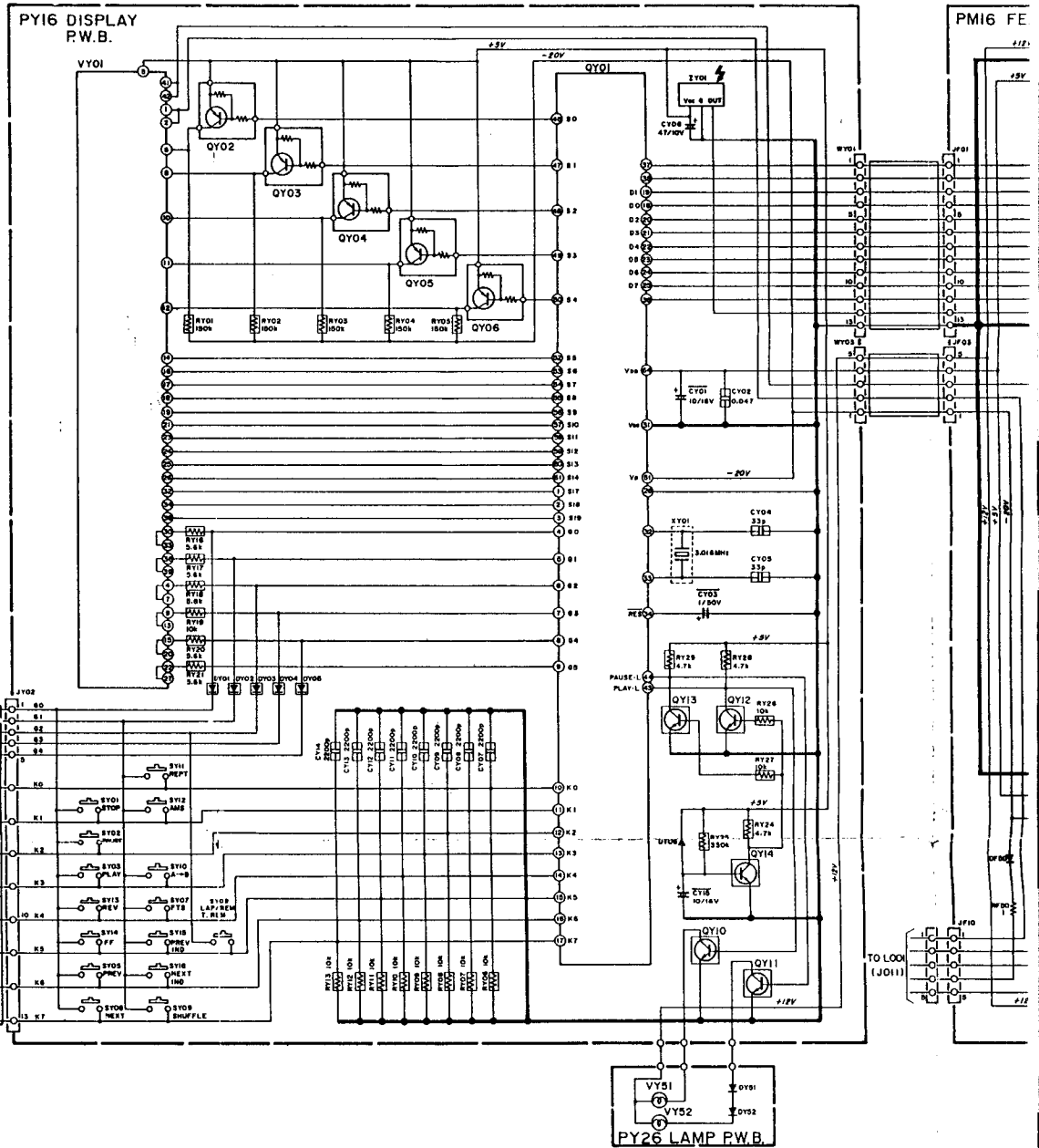
- R\*\*\*** : RESISTOR  
 (1) GD05 --- 140, Carbon film fixed resistor, ±5% 1/4W  
 (2) GD05 --- 160, Carbon film fixed resistor, ±5% 1/6W
- C\*\*\*** : CERAMIC CAP.  
 (1) DD1 --- 370, Ceramic condenser, disc type (titan condenser)  
 Temp. coeff. P350 ~ N1000 50V
- C\*\*\*** : CERAMIC CAP.  
 (1) DK16 --- 330, High dielectric constant ceramic condenser, disc type (titan variable)  
 Temp. chara. 2B4 50V

- C\*\*\*** : ELECTROLYTIC CAP. (E) / FILM CAP. (F)
- (1) EA --- 10, Electrolytic condenser, one-way lead type, tolerance ±20%
- (2) DF15 --- 350, Plastic film condenser, one-way type, Mylar, ±5% 50V

\* In case of ordering the common parts, please establish the correct parts number of 10 figures by the procedure "ASSIGNMENT OF COMMON PARTS CODES"

and wiring are subject to change for modification without notice.

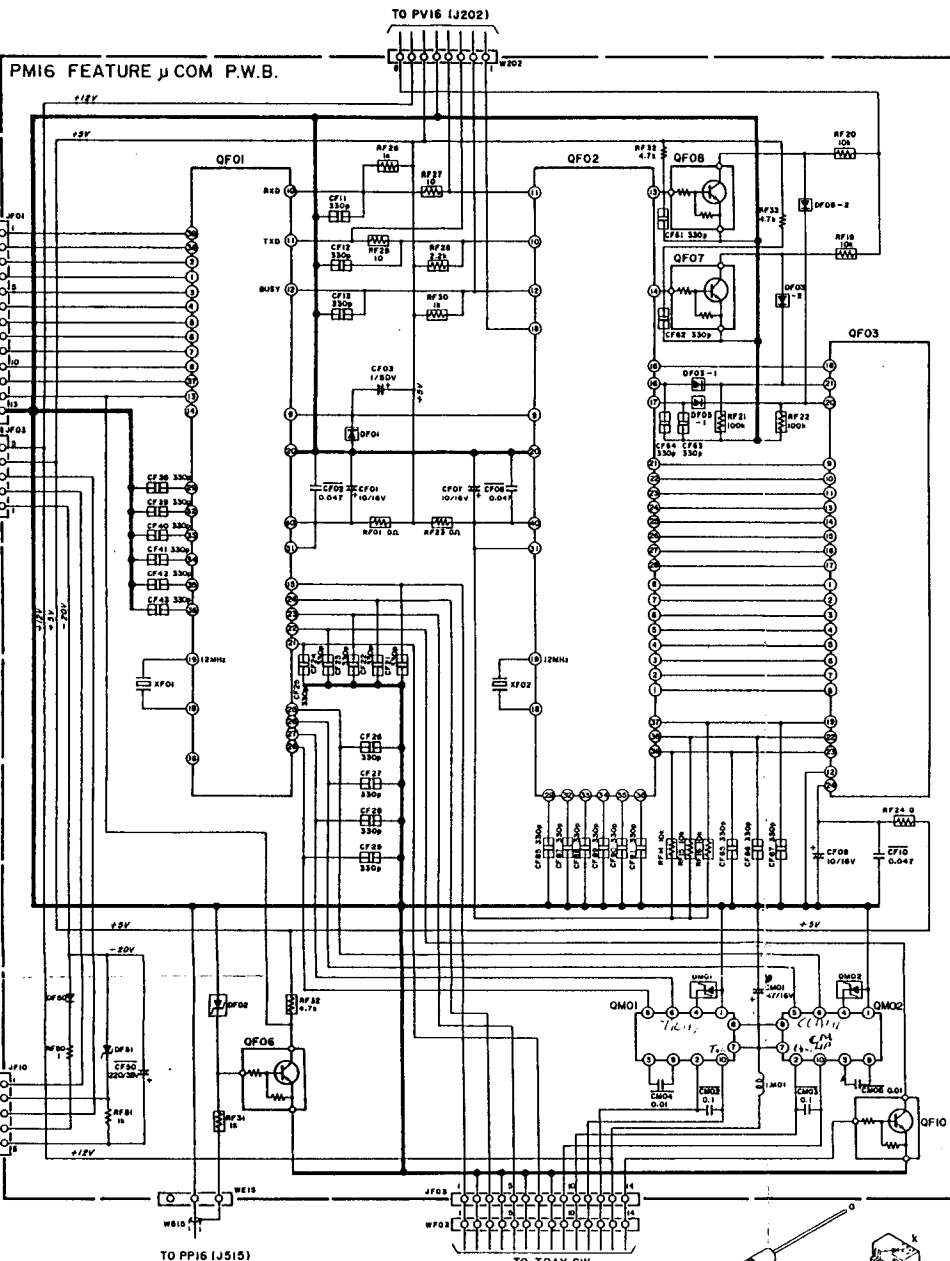
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 Email: enquires@mauritron.co.uk



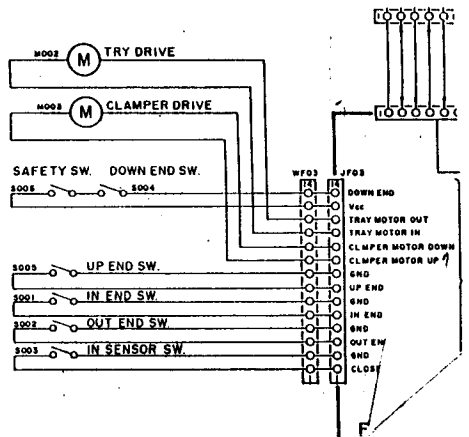
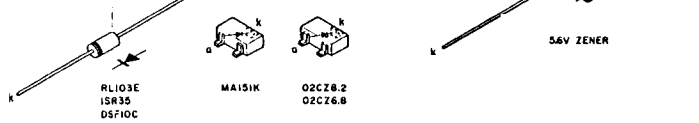
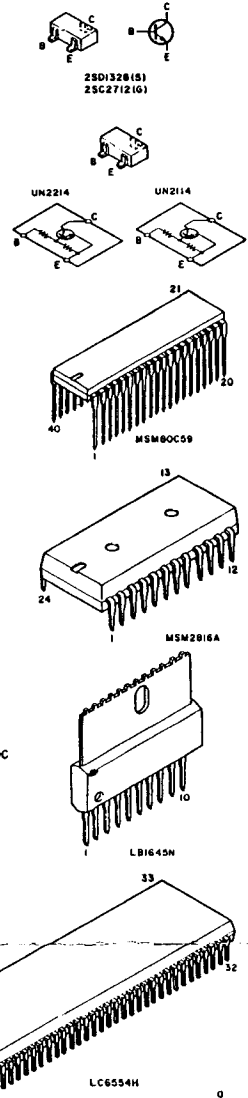
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- MOD1
- MOD
- SAFET
- S008
- S005
- S001
- S002
- S003





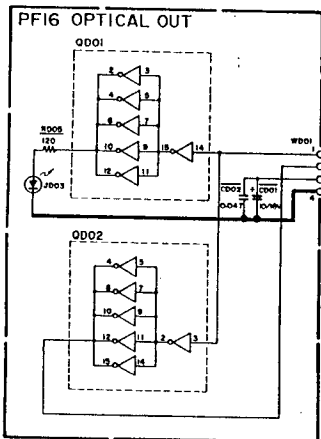
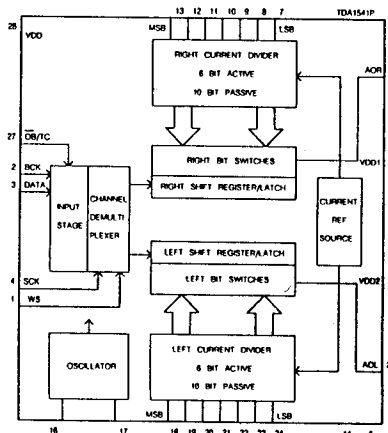
- QY01  
HC102(2030  
LC6554D
- QY02~QY06  
BA10001020  
2SD1328(S)  
UN2114
- QY10,QY11  
HX41328(S)  
2SD1328(S)
- QY12~QY14  
HX327121A0  
2SC2712(G)
- QM01,QM02  
HC10148030  
LB1645N
- QF01  
HC10016260  
MSM80C59
- QF02  
HC10013260  
MSM80C51
- QF03  
HC10011000  
MSM2816A
- QF06~QF08,QF10  
BA20002020  
UN2214
- DY06,DY01~DY05  
DF01~DF03,DF05  
HZ20003020  
MA151K
- DY51,DY52,DF50  
HD20003000  
RL103E,SR35,DSF10C
- DM01  
HZ30005050  
O2C26.8
- DM02  
HZ30004050  
O2C26.2
- DF51  
HD30561000  
5.6V ZENER



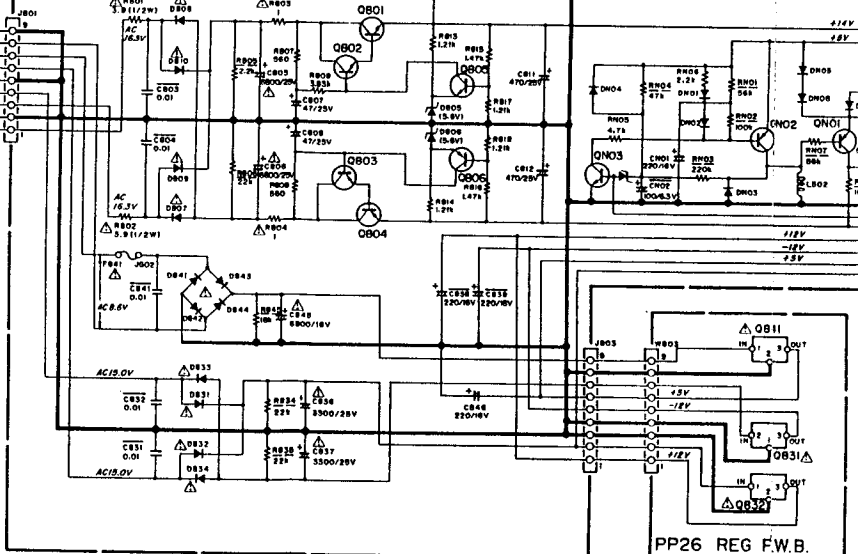
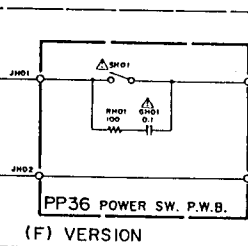
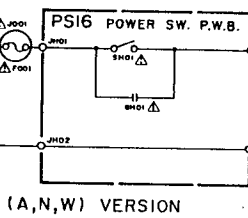
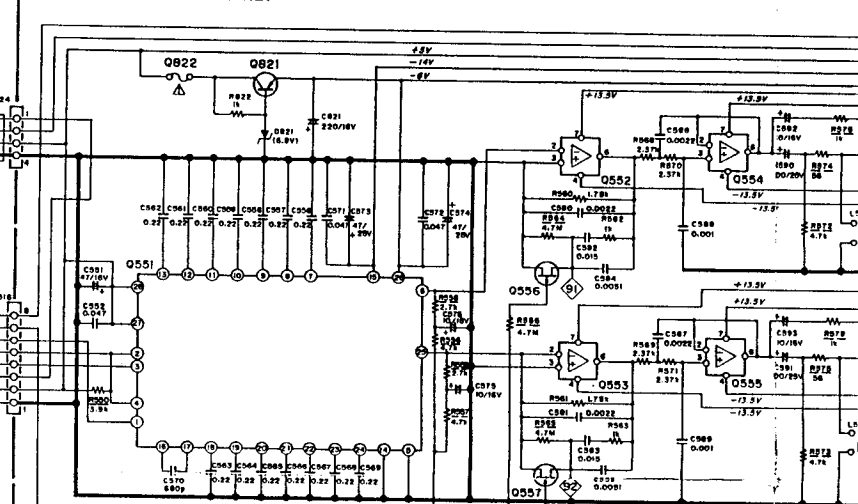
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M<sub>7205A</sub>

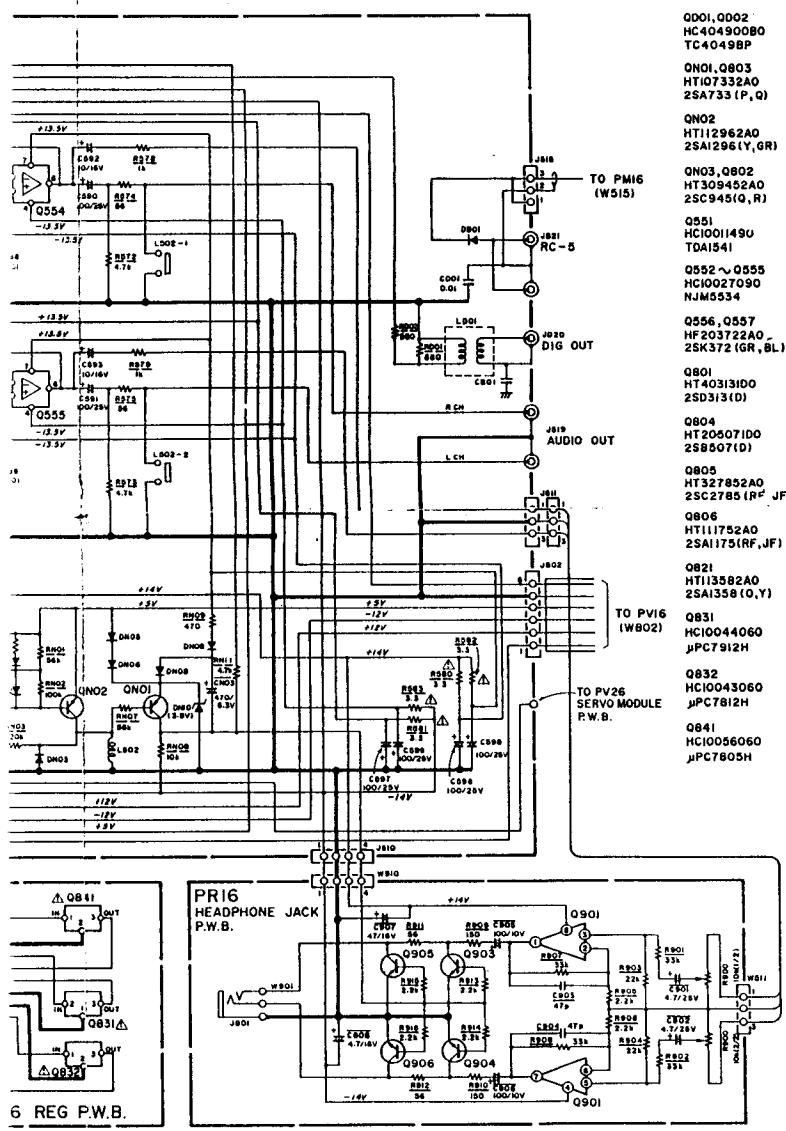
D.A.C (Q551)



PP16 DAC/POWER P.W.B.



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- Q001, Q002  
HC40490B0  
TC4049BP
- Q003, Q003  
HT107332A0  
25A733 (P, Q)
- Q002  
HT112962A0  
25A1296 (Y, GR)
- Q003, Q002  
HT309452A0  
25C945 (Q, R)
- Q051  
HC100149U  
TDA1541
- Q552 ~ Q555  
HC10027090  
NJM5534
- Q556, Q557  
HF203722A0  
25K372 (GR, BL)
- Q801  
HT403131D0  
25D313 (D)
- Q804  
HT206071D0  
25B507 (D)
- Q805  
HT327852A0  
25C2785 (RF, JF)
- Q806  
HT111752A0  
25A1175 (RF, JF)
- Q821  
HT113582A0  
25A1358 (Q, Y)
- Q831  
HC10044060  
µPC7912H
- Q832  
HC10043060  
µPC7812H
- Q841  
HC10056060  
µPC7805H

- Q901  
HC1001809  
NJM4556D
- Q903 ~ Q906  
HT328781A0  
25C2878

- DN10, DN11  
HD3C063060  
3.9V ZENER

- D84E  
HD20001000  
IS2473

- D801, D801 ~ D806, D80B, D809  
HD2C001000  
30V, 0.1A

- D801 ~ D804, D807 ~ D810, D831 ~ D834  
HD20005010  
W06B

- D805, D806  
HD3001506  
5.6V ZENER

- D821  
HD30024060  
6.8V ZENER

- D841 ~ D844  
HD20009010  
U05B

- Q806  
25A1175 (RF, JF)
- 25C2785 (RF, JF)

- 25A1175 (RF, JF)
- 25C2785 (RF, JF)

- 25A1358 (Q, Y)

- µPC7812H
- µPC7805H

- 25A1162
- 25C2712
- 25C1008
- 25C2351

- µPC7912H

- 25A733 (P, Q)
- 25C945 (Q, R)
- 25A1296 (Y, GR)
- 25C2878

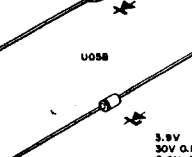
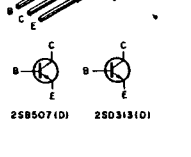
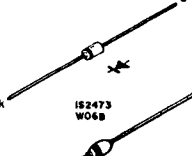
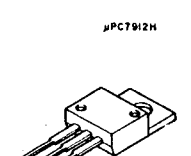
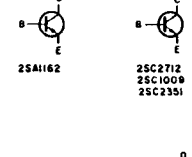
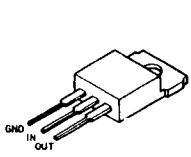
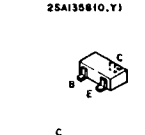
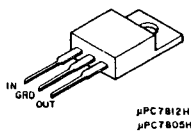
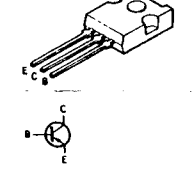
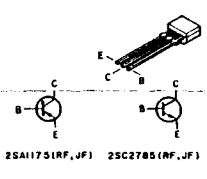
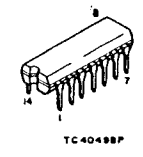
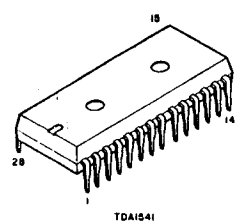
- 25B507 (D)
- 25D313 (D)

- IS2473
- W06B

- U05B

- 3.9V
- 30V 0.1A
- 5.6V ZENER
- 6.8V ZENER

- 25K372 (GR, BL)



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